

# Smart Sensor Systems

## Intelligente Sensorsysteme



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Faculty for Electrical Engineering and  
Information Technology



TECHNISCHE UNIVERSITÄT  
CHEMNITZ

# Presentation

My name is....

from .....

I have studied ..... before the Master

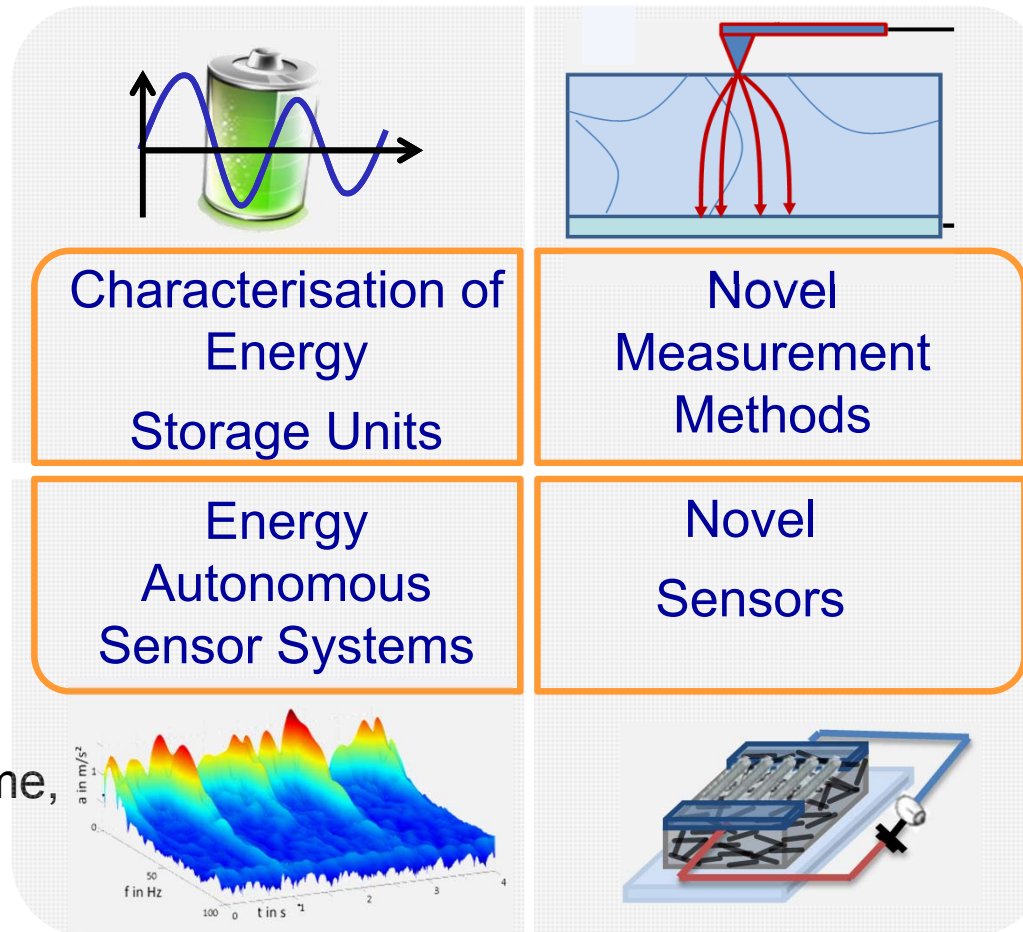
I'm Interested by this master because of .....

# MST-Team



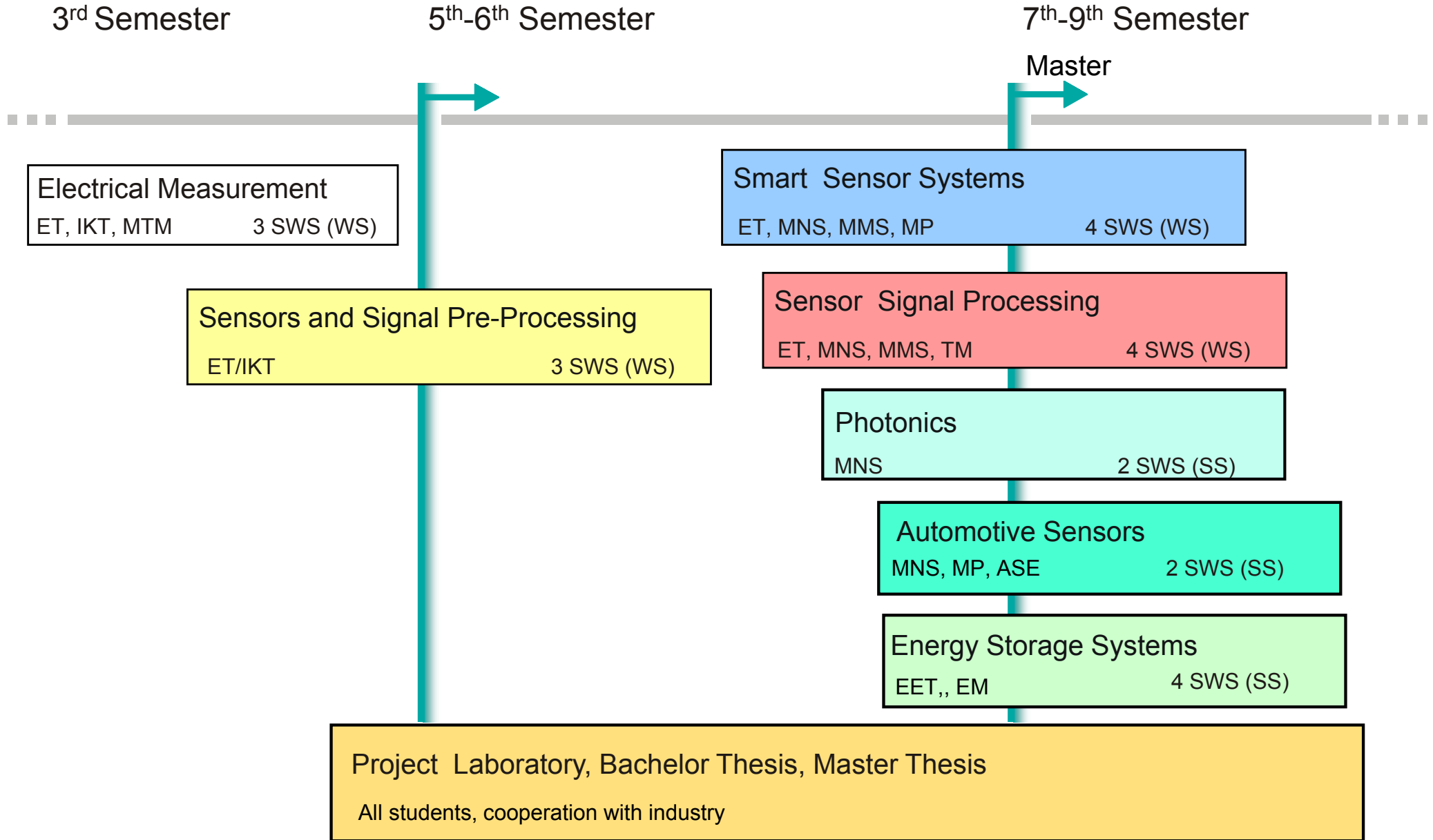
# Research @ MST

- Batteries, Hi-caps
- Characterization and modelling
- Interaction with application (e-mobility, smart grids, electric devices)
- Online Diagnosis
- Energy Harvesting
- Energy Transmission
- Energy Management
- Applications: smart home, industry,



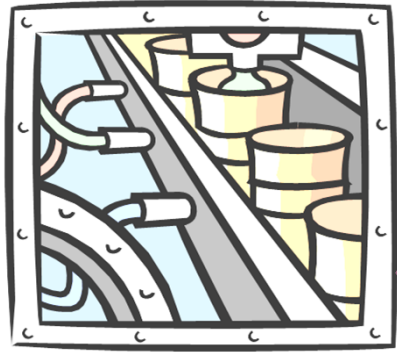
- Characterization of materials and systems
- Modelling and signal processing
- Multifunctional sensors
- Macroscopic and microscopic analysis
- CNT based sensors
- Eddy current sensors
- Conductivity sensors
- Capacitive sensors

# Education @ Chair for Measurement and Sensor Technology



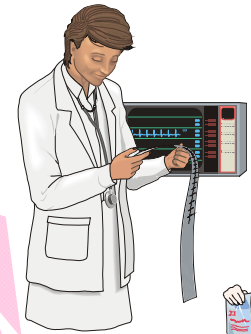


# Key Role of Instrumentation Systems



Industrial

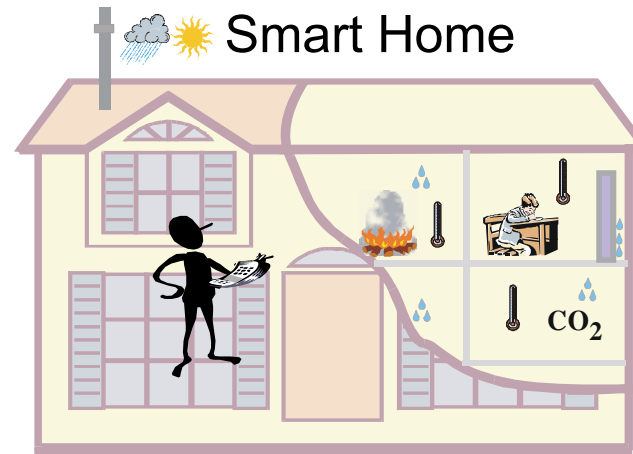
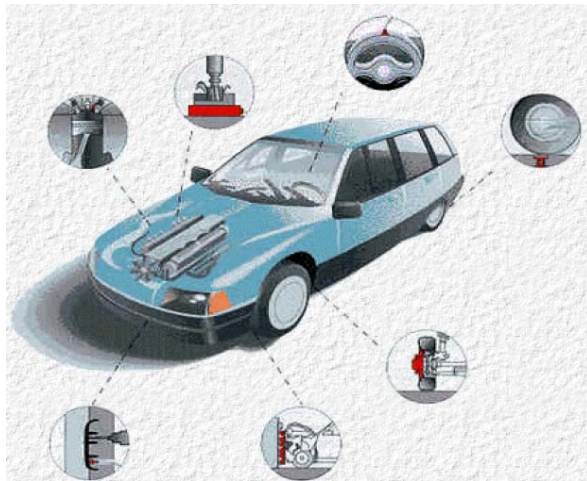
Automation  
Control Effectiveness  
Quality Improvement  
Diagnosis  
Comfort  
Monitoring  
Security



Medical



Automotive



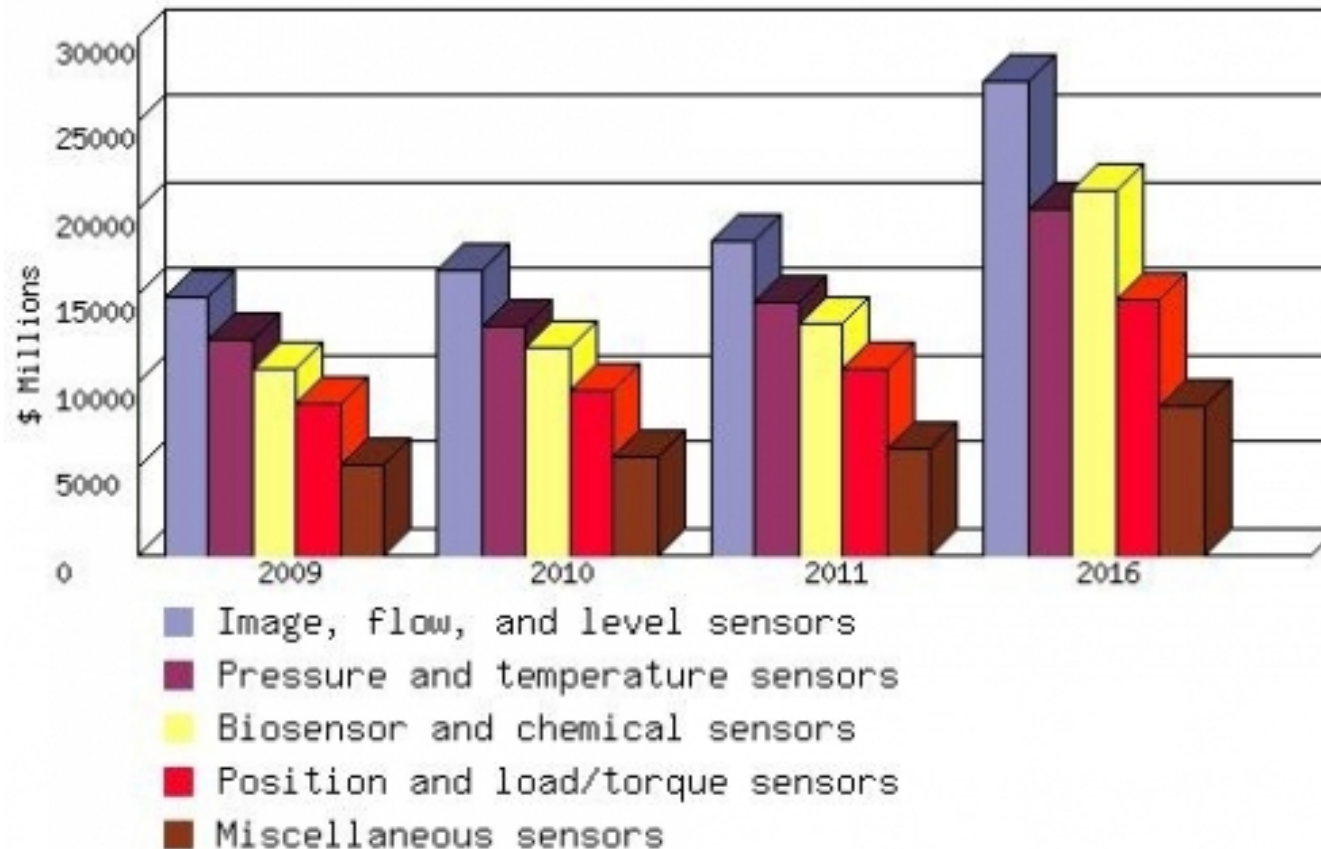
Smart Home

Consumer, Military,  
Nautical, Aeronautical,  
Robotics, ...



# World market for sensors – a big business

GLOBAL MARKET FOR SENSORS, 2009-2016  
(\$ MILLIONS)



\$62.8 billion in 2011 and expected to increase to nearly \$91.5 billion by 2016  
→ annual growth rate (CAGR) of 7.8%.

Source: BCC Research



# World Markt for Sensors

## Top Ten of Sensor Types After Market Share:

1. Temperature Sensors
2. Absolute Pressure Sensors
3. Flow Sensors
4. Proximity Sensors and Swiches (Light Barriers, Proximity)
5. Position Sensoren
6. Chemical Sensors in Fluids
7. Filling Level and Difference Pressure Sensors
8. Velocity and Rotation Sensors
9. Chemical Gas Sensors
10. Chimney and Fire Sensors

## Top Ten of Sensors with the highest growth rates:

1. Rain Sensors
2. Thickness Sensors
3. Fluid Purity Sensors
4. Navigation Sensors
5. Inclination Sensors
6. Photo Detectors
7. Glas Braking Sensors
8. Biosensors
9. Magnetic Field Sensors
10. Movements Detectors

Quelle: [www.intechnoconsulting.com](http://www.intechnoconsulting.com)

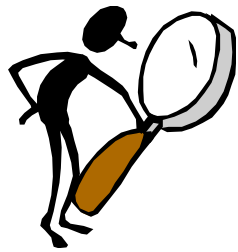


Intelligence is **relativ**.  
It is an **Expression of Progress!**



# What is Intelligence?

Intelligence is to understand, to communicate and to profit from earlier experience in dealing with new situations, ...



- Knowledge, memory, **ability of finding**
- To understand, to think and **to realize**
- Ability to **speak**
- To do tasks **effectively** and **quickly**
- To profit from earlier experiences in dealing with **new situations**
- ....

Information

Information Processing

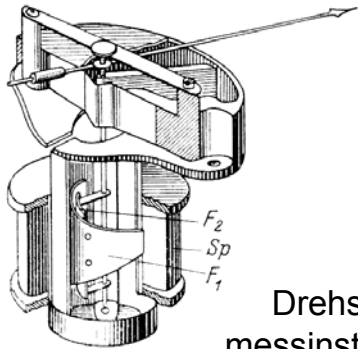
Communication

Effectivity (costs to benefits)

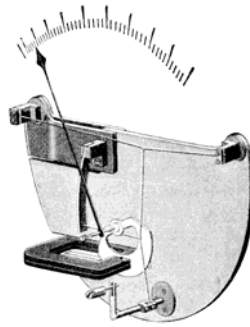
Self adaptive

# Smart Sensors

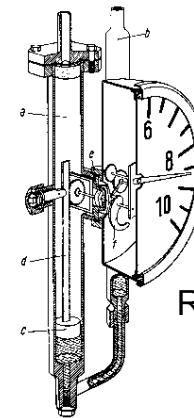
[Schwerdtfeger, 1939]



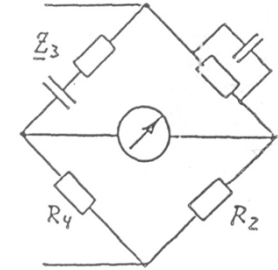
Drehspul-  
messinstrument



Hitzdraht  
Spannungsmesser



Radzierer

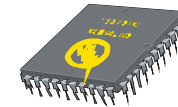


Bridges

Contains  
**Signal Processing**

70<sup>ty</sup> Years

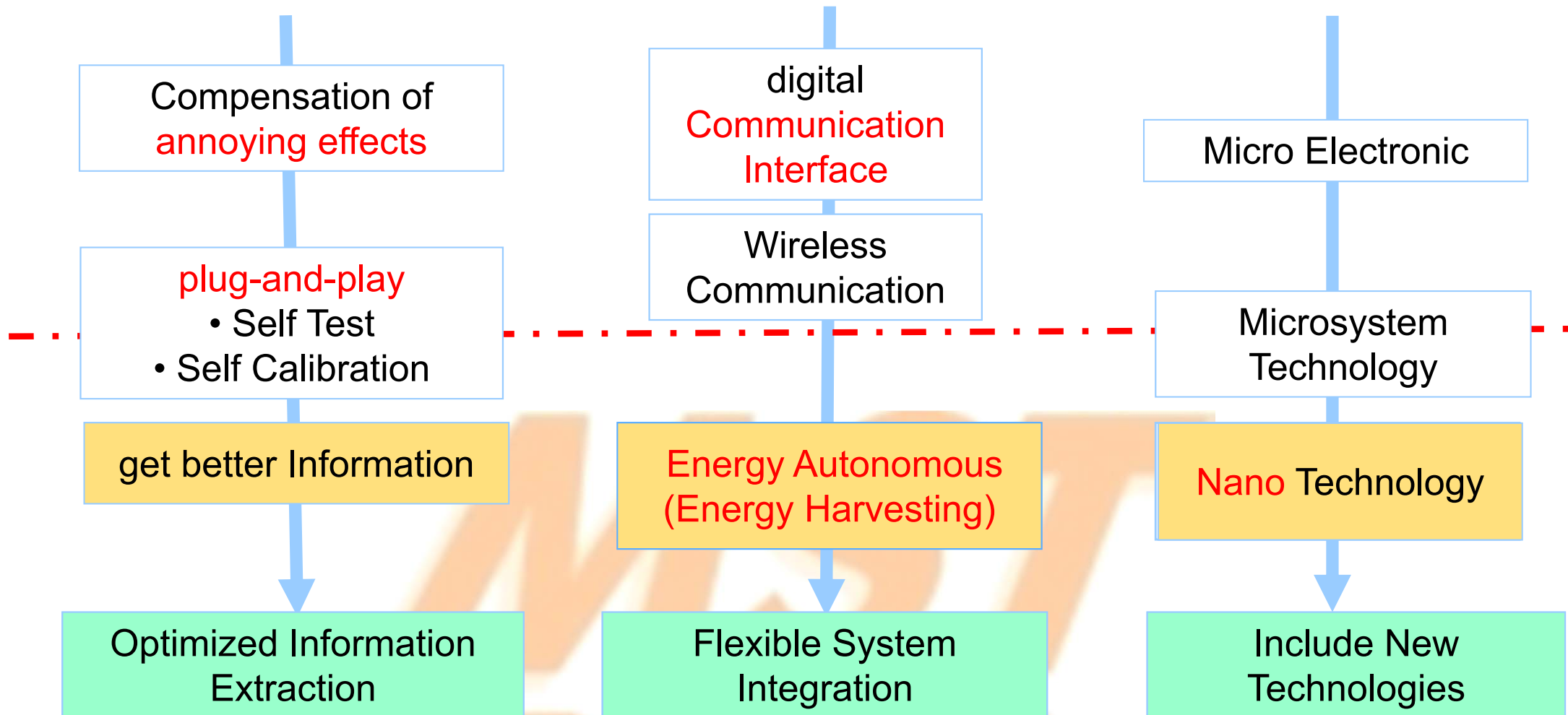
Integrated  
**1-chip** Realisation

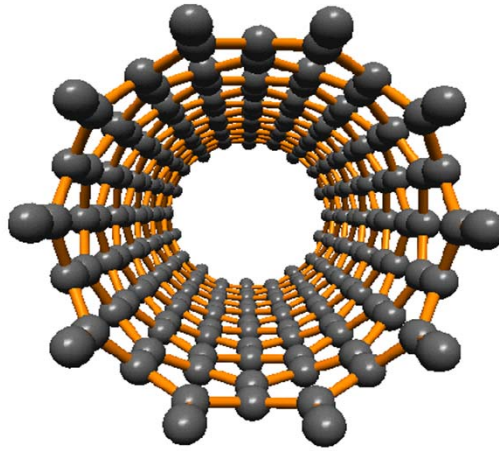


[J. E. Brignell, University of Southampton, UK, 1989]  
... The suggestion was greeted with some scepticism:

- Costs
- Complexity

# Smartness of Sensor Systems





# Carbon Nanotube Sensors



**Fundamental Research**  
Applied Research



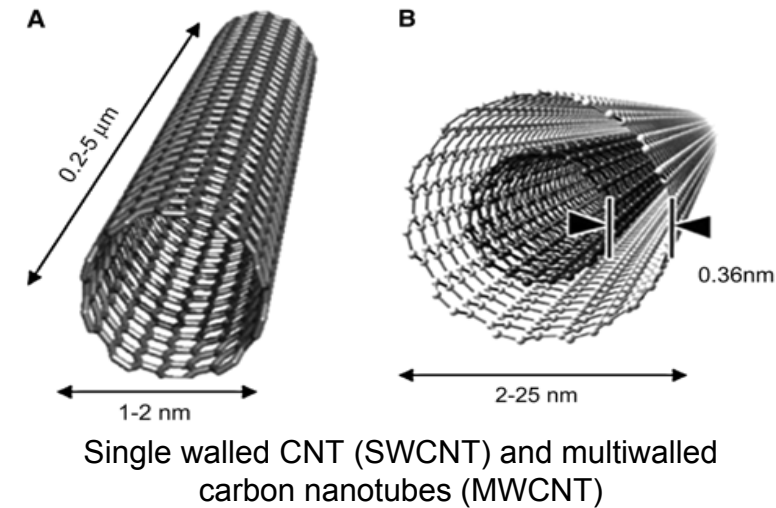
# Carbon nanotubes (CNT)

## Properties of CNTs

Electrical → metallic and semiconducting

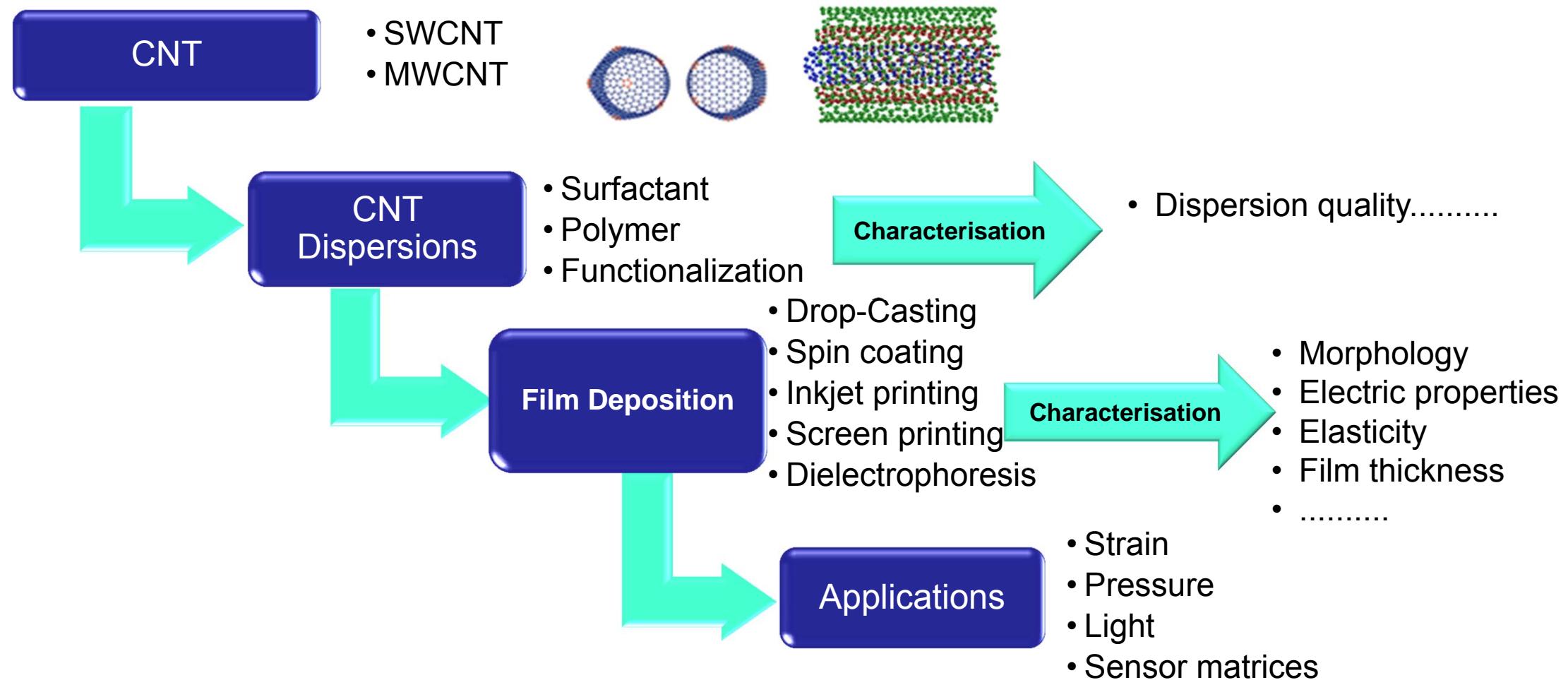
1000-current density higher than copper

- Percolation threshold in polymercomposites < 1 wt%
- High aspect ratio,  $l/d$  ( $\sim 10^4$  bis  $\sim 10^7$ )
- Large surface area



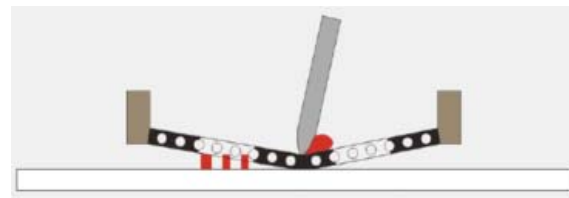
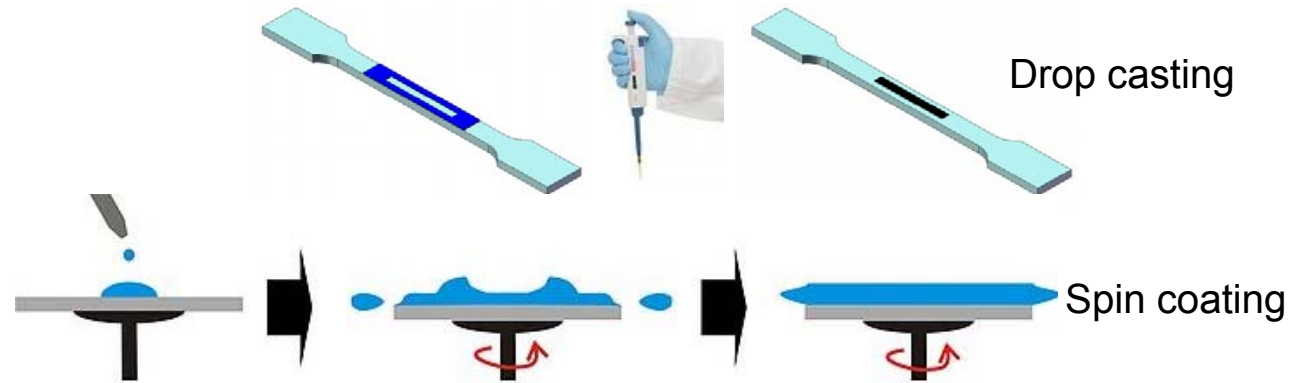
Material	Young's Modulus (GPa)	Tensile strength (GPa)	Density (g cm <sup>-3</sup> )
SWNT/MWNT	~ 1000	~ 100 – 200	~ 0.7 – 1.7
High tensile steel	210	1.3	7.8
Carbon fiber	230	3.5	1.75
Glass fibers	22	3.4	2.6

# Road-map to CNT- sensors

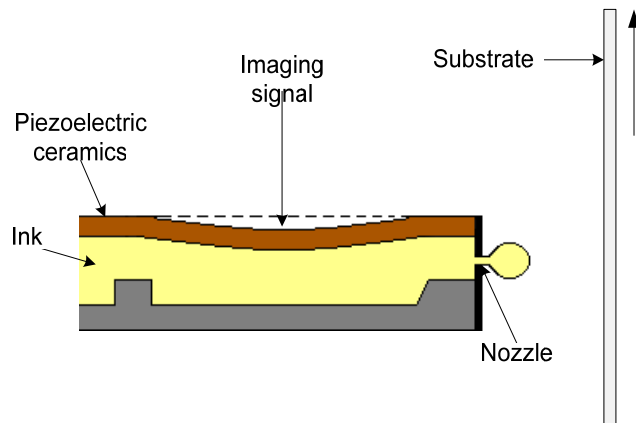


# Deposition methods

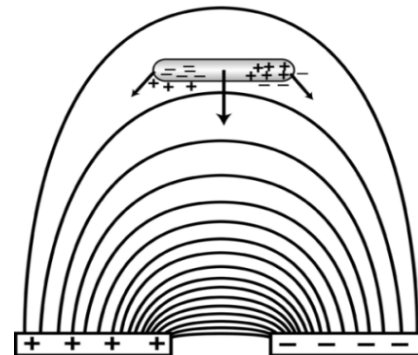
- Drop-Casting
- Spin Coating
- Dielectrophoresis
- Printing
  - Inkjet
  - Off-set,...



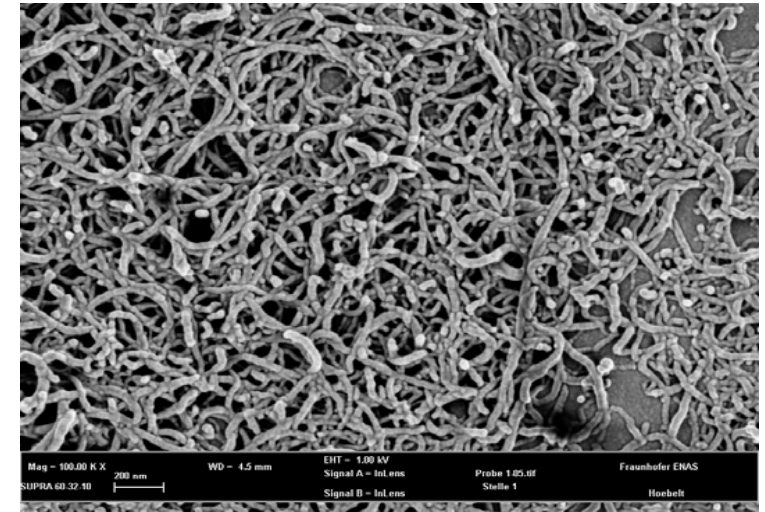
Screen printing



Inkjet-Printing



Dielectrophoresis



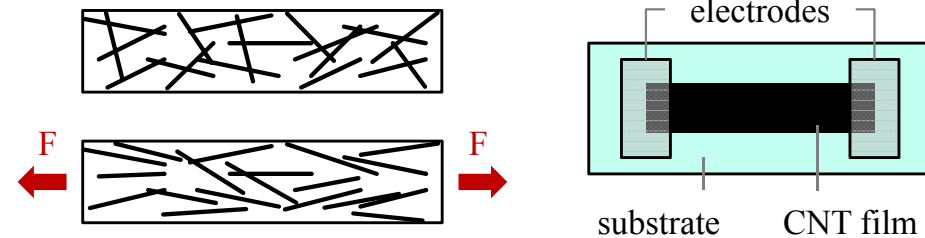
CNT-Film by Spin Coating

# CNT strain gauge

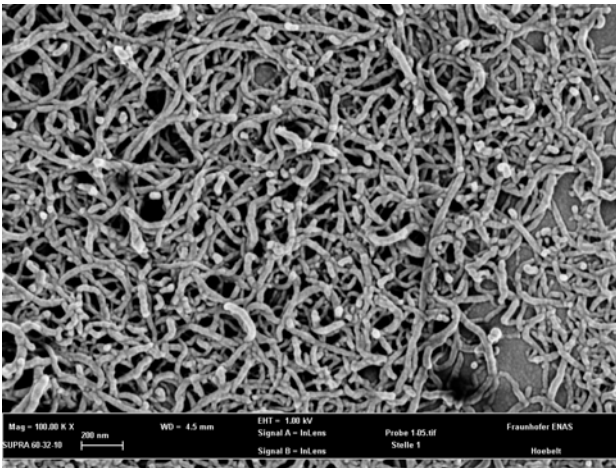
## Advantages over metallic strain gauges

- Higher sensitivity
- Large measurement range ( $\epsilon_{\max} \approx 6\%$ )
- Application without adhesive
- Tunable behaviour
- Versatile application methods (drop casting, Ink jet printing, spin coating, layer by layer...)

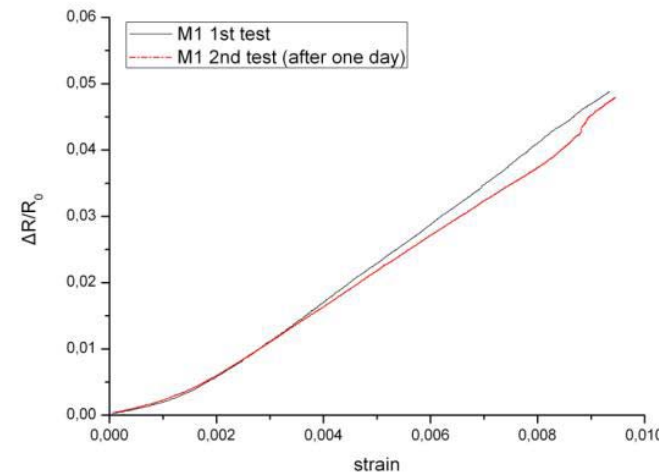
## Sensor principle



## Experimental results

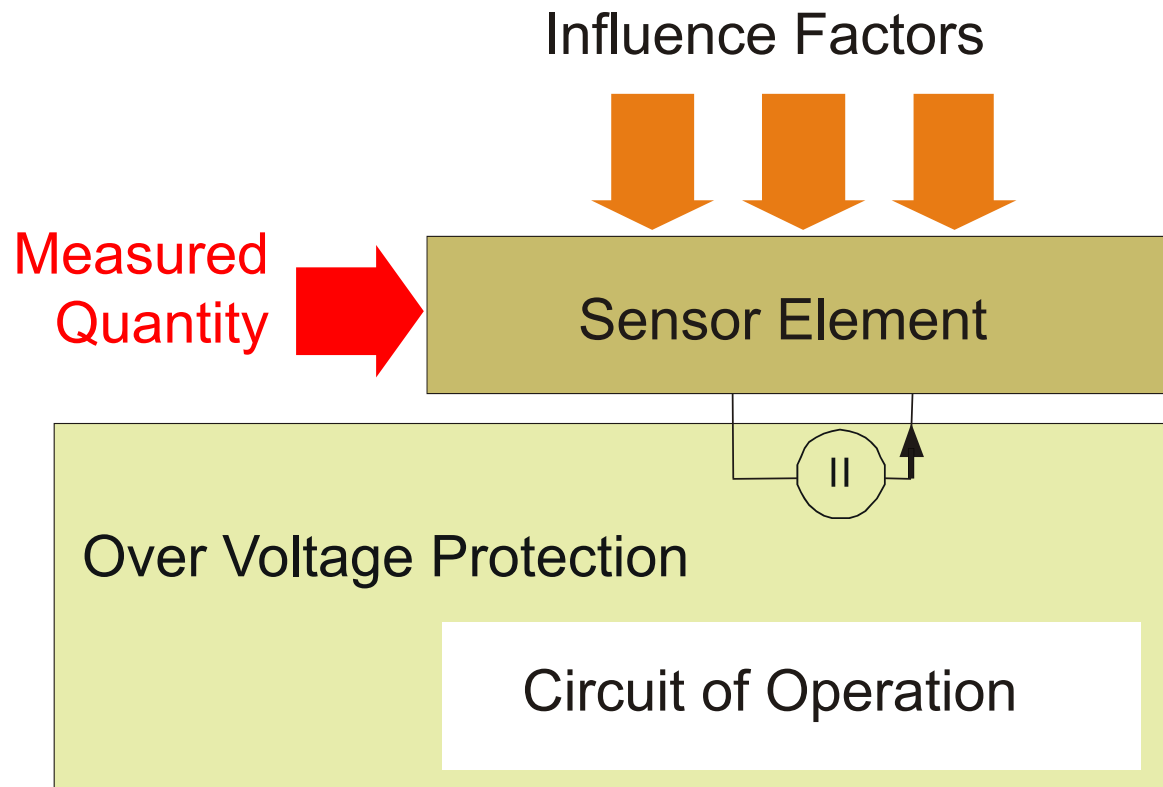


CNT-film by spin coating



Relative change in resistance verse strain of a drop casted MWCNT film

# Structure of Sensor System (1)

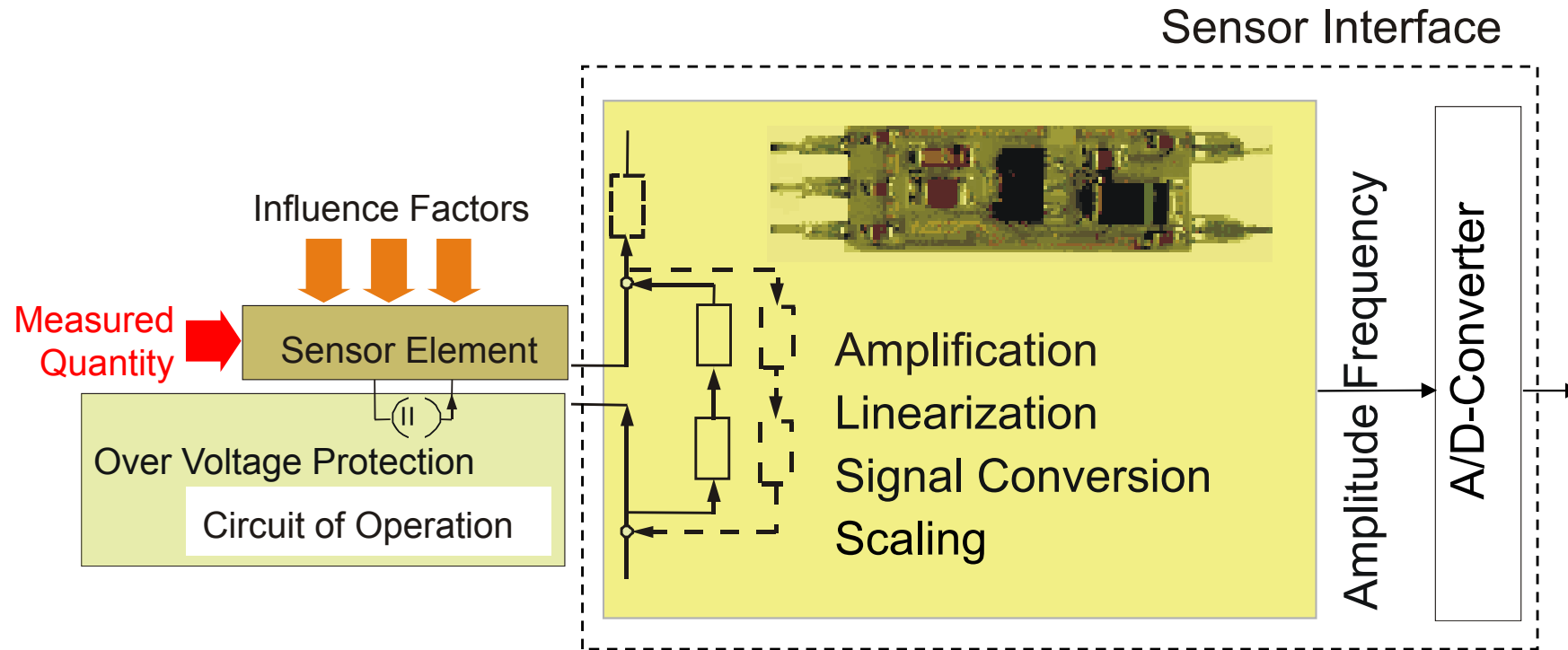


- Power supply
- Adjusting of operating conditions
- Special measures for the secure operation



# Structure of Sensor System (2)

## Analog Signal Processing



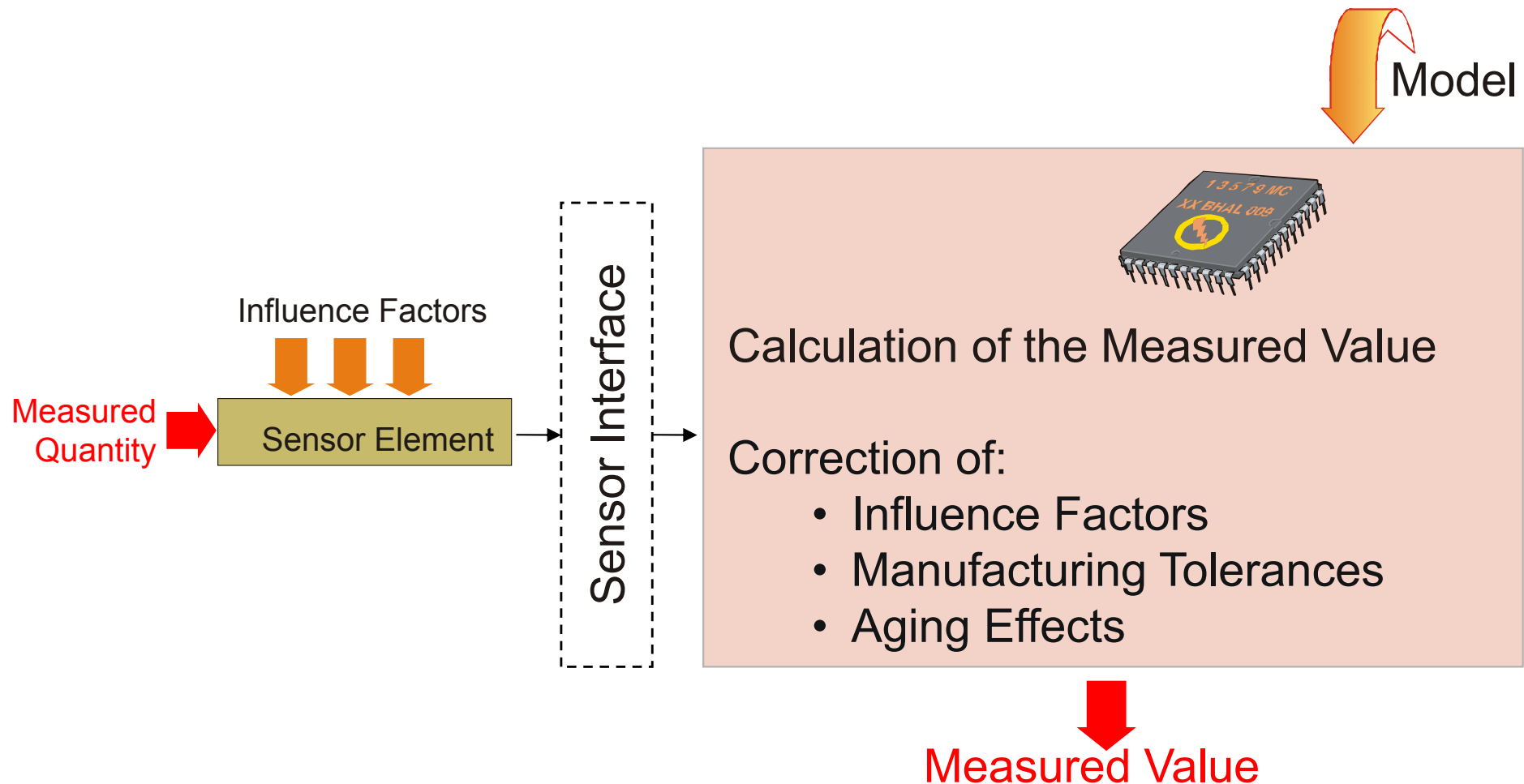
Local digitalization of the sensor signal



slight precision loss independently of the distance between the sensor and the higher processing unit.

# Structure of Sensor System (3)

## Digital Signal Processing





## Aims of the Course Smart Sensor Systems

- Sensor properties, sensor technology
- Sensor signals and disturbing effects
- Design of sensor systems
- Selection of operating conditions for sensors
- Data acquisition and analog interfaces
- Analog-Digital-Conversion
- Impedance spectroscopy

# Smart Sensor Systems

Course: Tuesday, 11.30 – 13:00, 2/N010

Exercise: Monday, 09.15 – 10.45, 2/N013



## Team

Dipl.-Ing. A. Fendri



Dipl.-Ing. I. Chaour



Dipl.-Ing. (FH) F. Ebert

