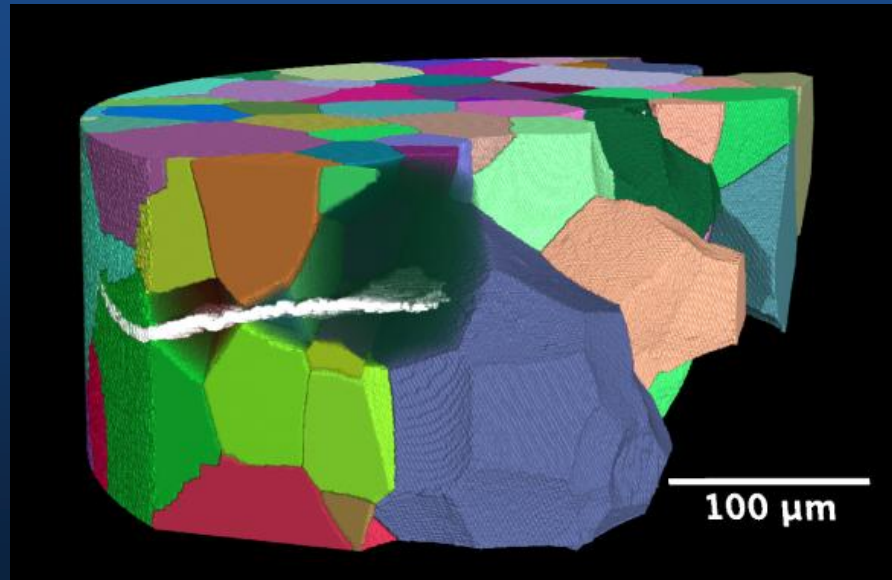


# 3D X-ray Diffraction Imaging Techniques

W. Ludwig, N. Vigano, A. King, P. Reischig, N. Gueninchant,  
H. Proudhon, M. Herbig, L. Nervo

(1) Mateis, INSA Lyon, (2) ESRF, Grenoble, (3) CWI, Amsterdam, (4) CdM Mines, Paris



# MRS BULLETIN

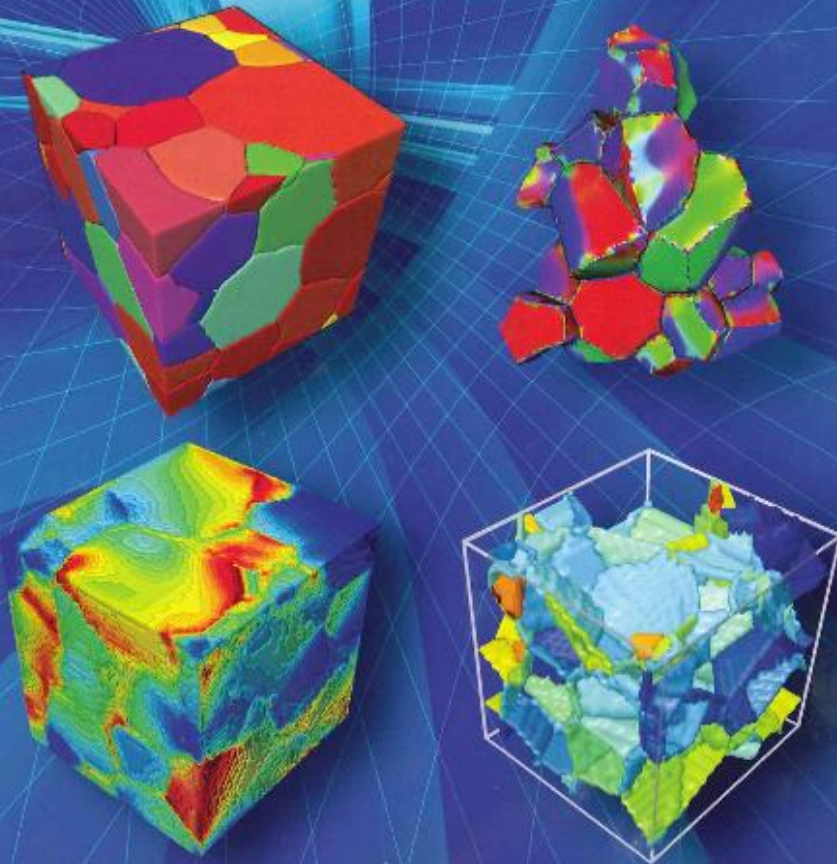
June 2008, Volume 33, No. 6

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A Publication of the Materials Research Society



## Three-Dimensional Materials Science



## Motivation

Study *evolution* of 3D grain microstructures during

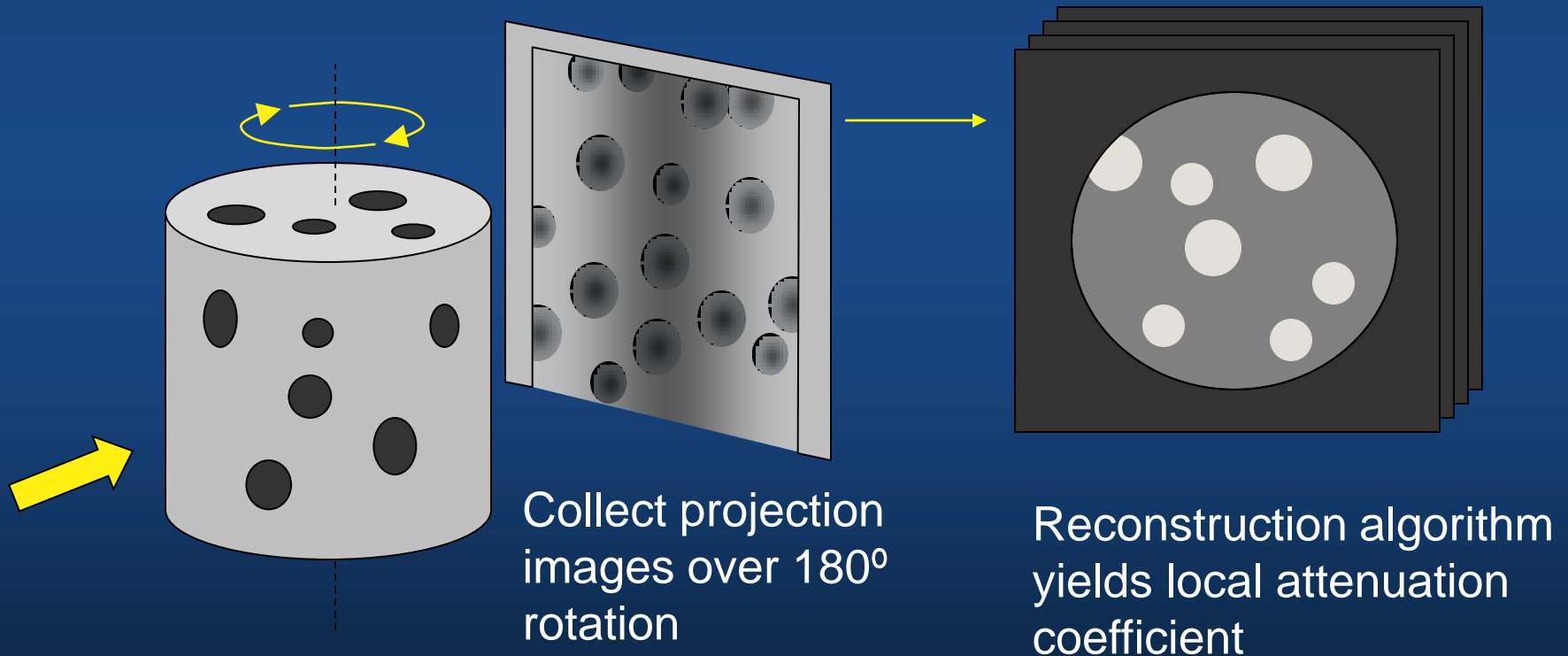
- deformation
- heat treatment
- corrosive environment

Comparison of experimental observations to numerical simulations:

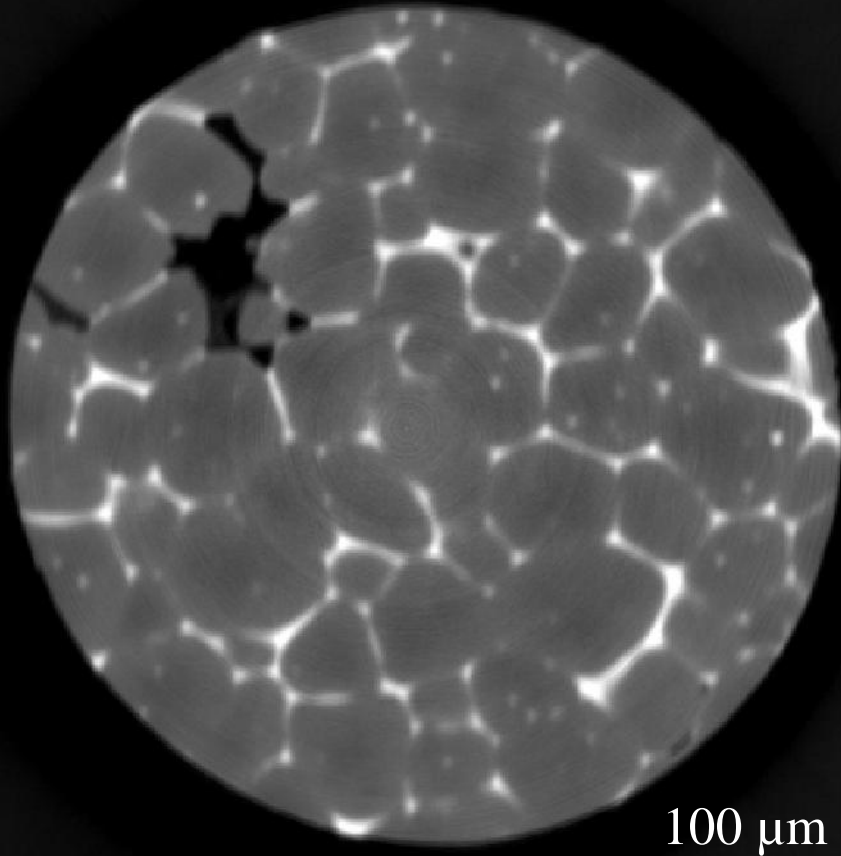
→ test & improve models

# Synchrotron X-ray microtomography

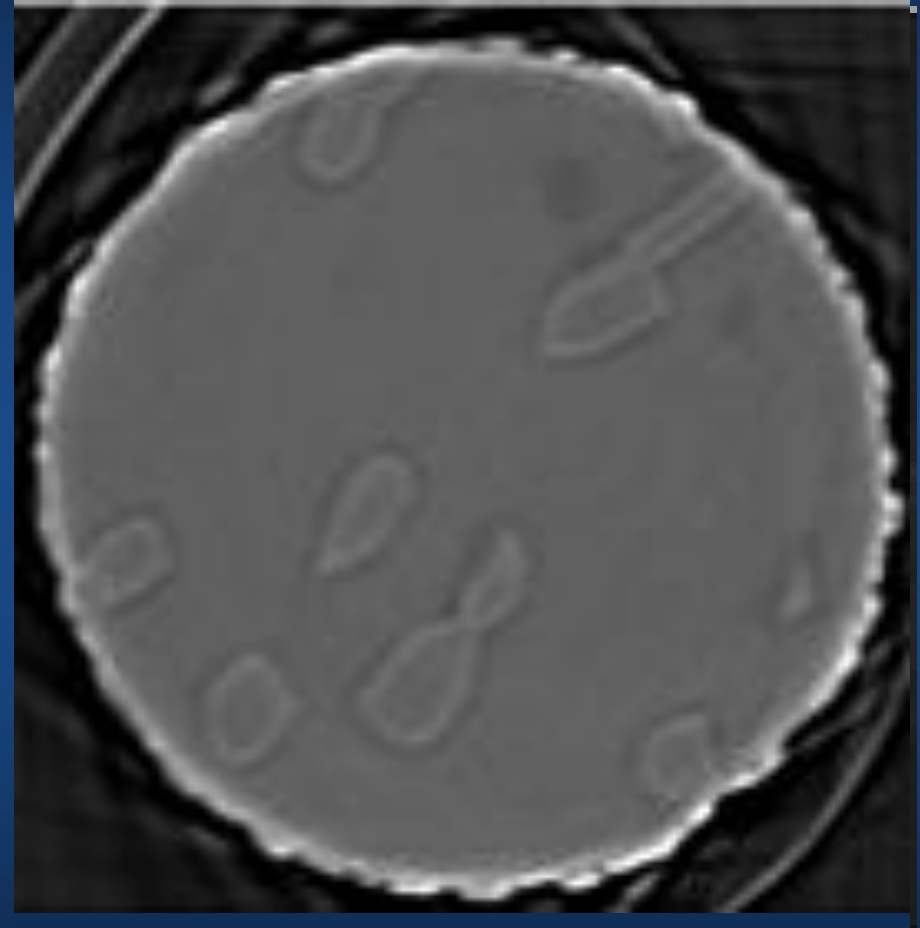
- based on absorption (phase) contrast
- multiphase materials, pores, cracks...



# Characterization of grain microstructures by absorption or phase contrast tomography



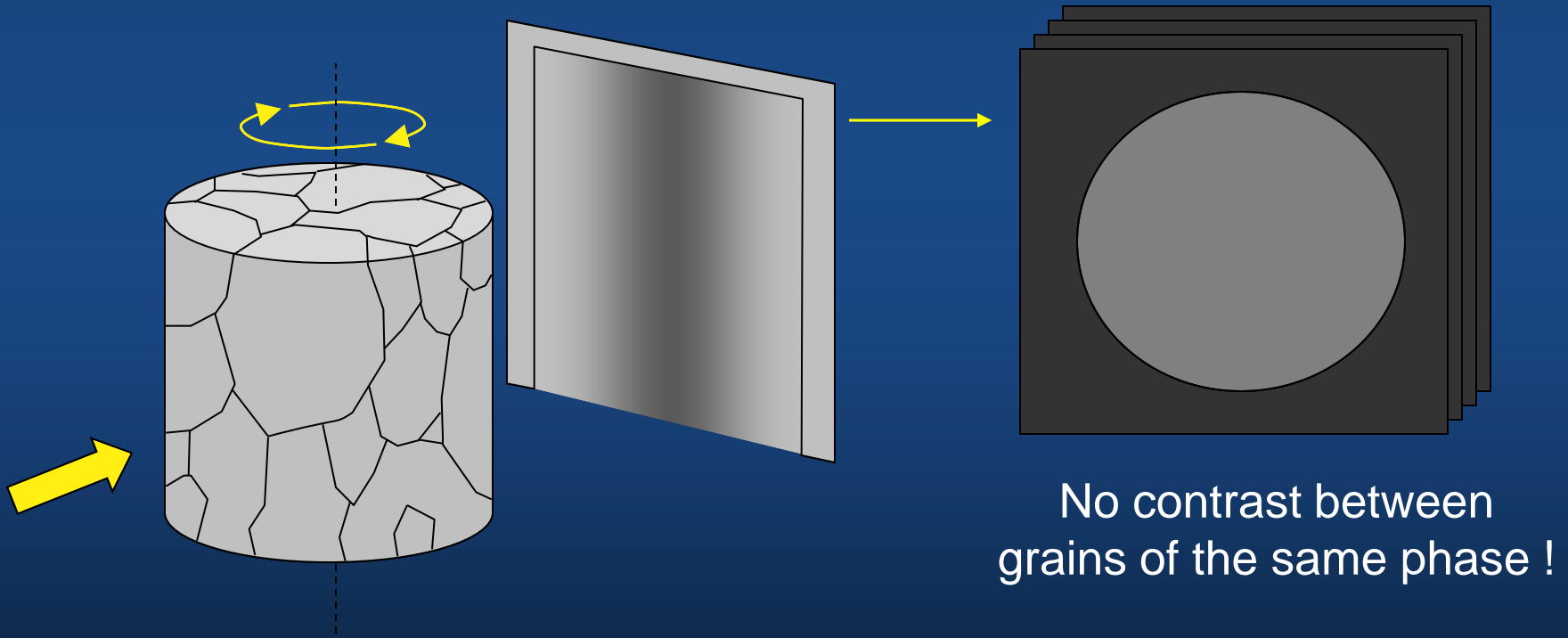
Al-Cu alloy: after tensile test in the semi-solid state (L. Salvo, Simap)



Phase contrast  
( $\mu + \Delta\delta$ )

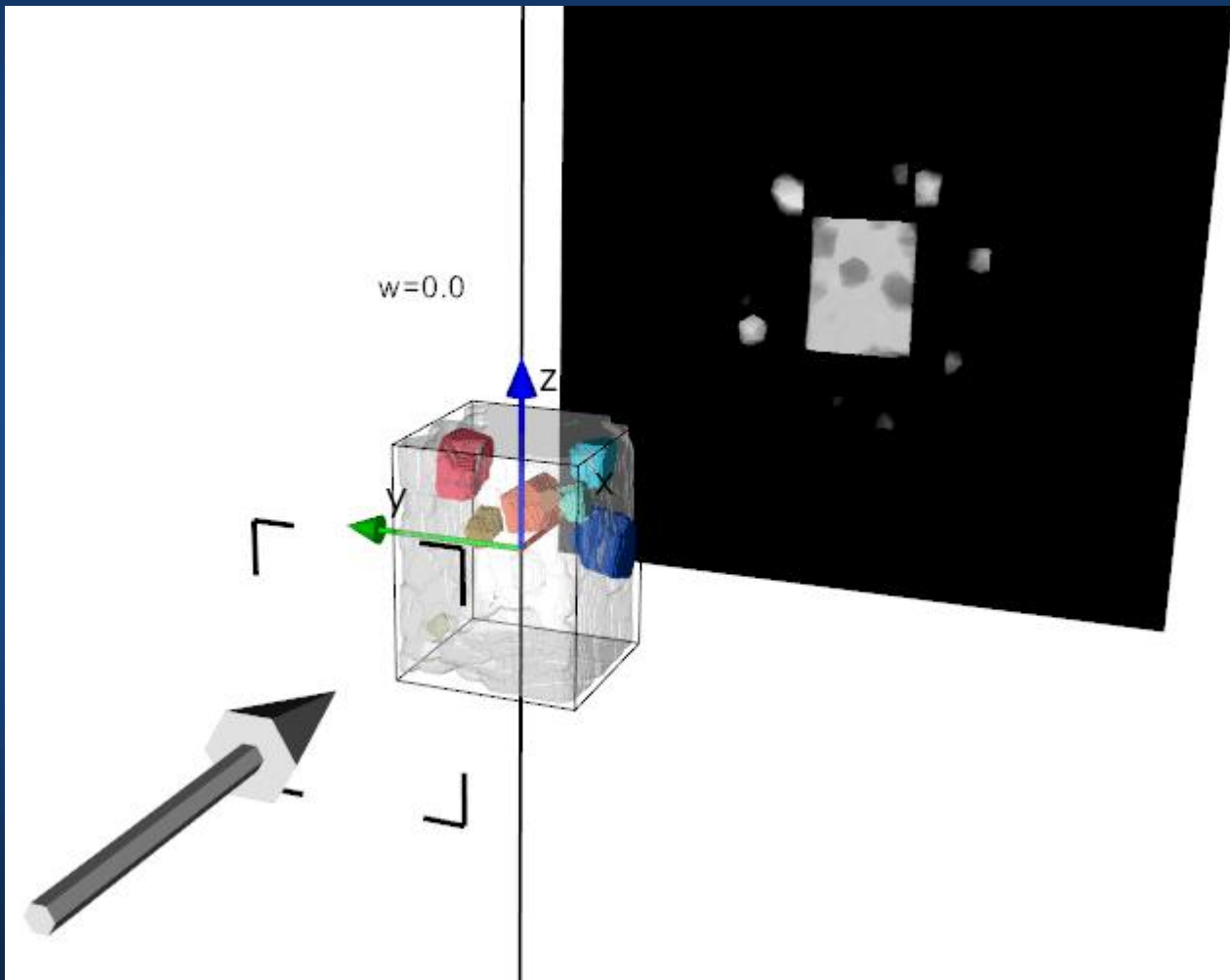
# Tomography of monophasic materials

No crystallographic orientation or strain information !



# X-ray Diffraction Contrast Tomography

Non destructive characterization of 3D grain microstructures  
(plastically undeformed, monophase materials)



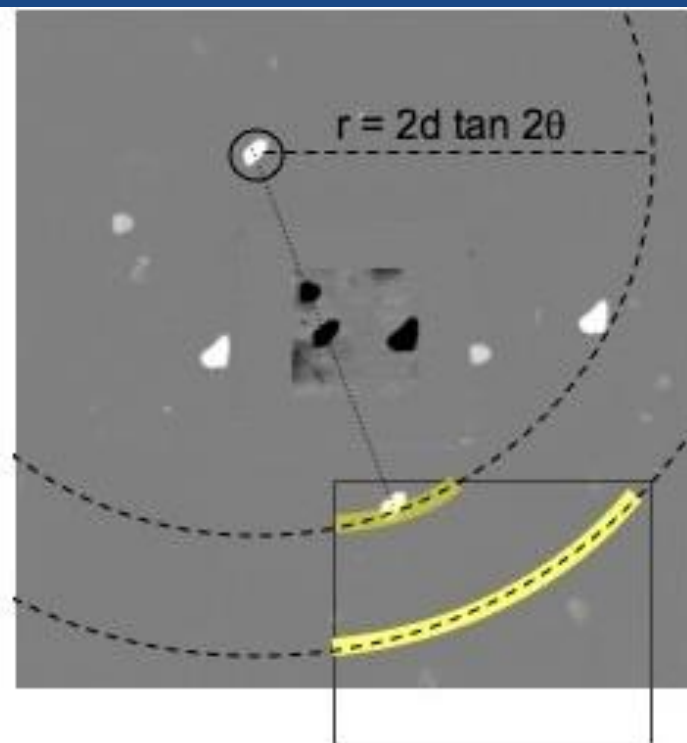
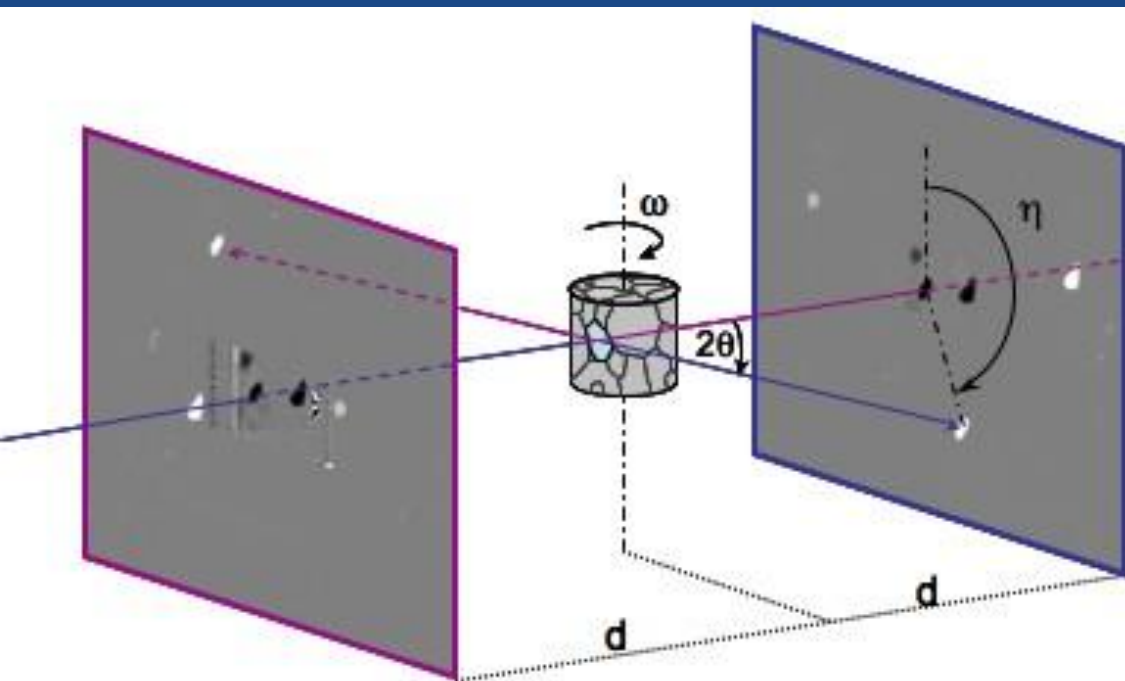
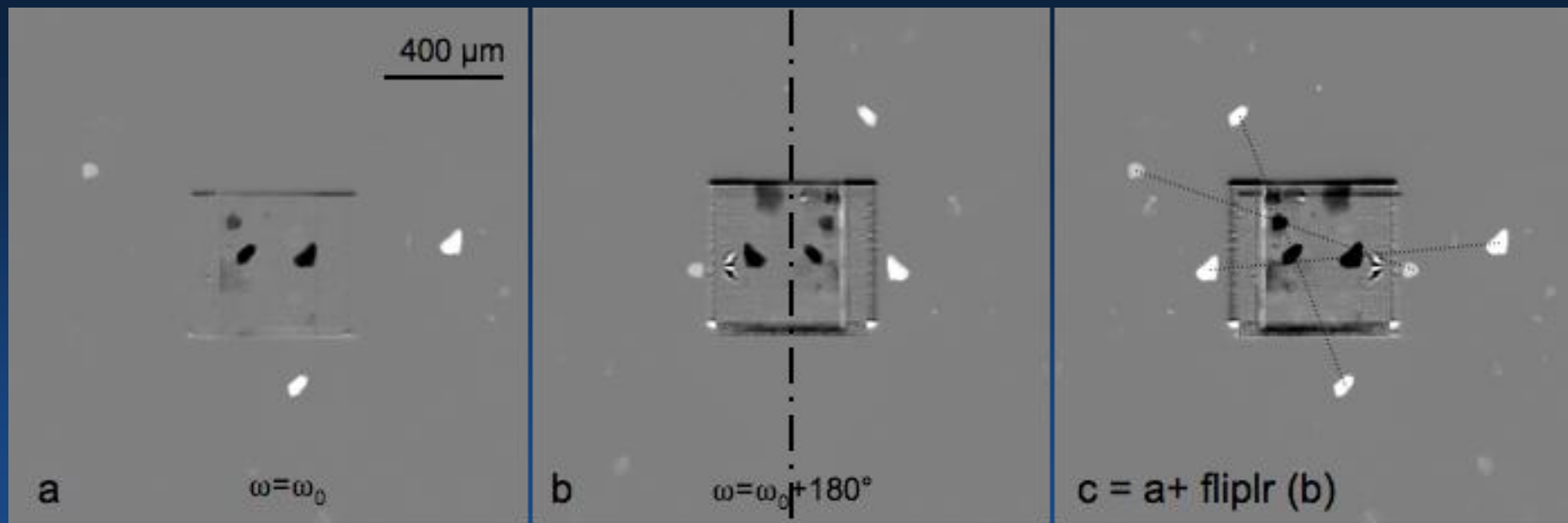
2D sample illumination with  
**monochromatic** beam

Continuous rotation over  $360^\circ$   
typically in steps of  $0.1^\circ$

Simultaneous acquisition of  
**transmitted** and **diffracted** beam

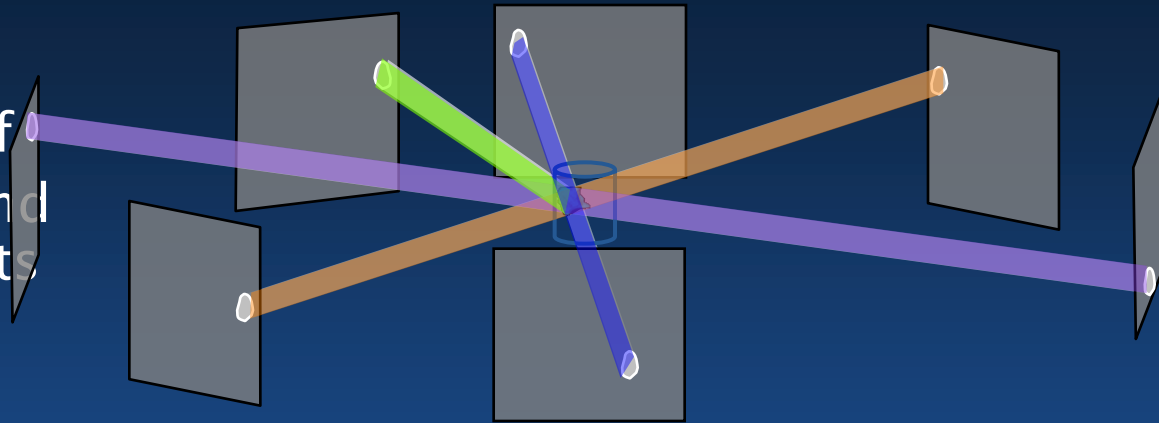
Acquisition times :  $\sim 0.1 - 10$  h



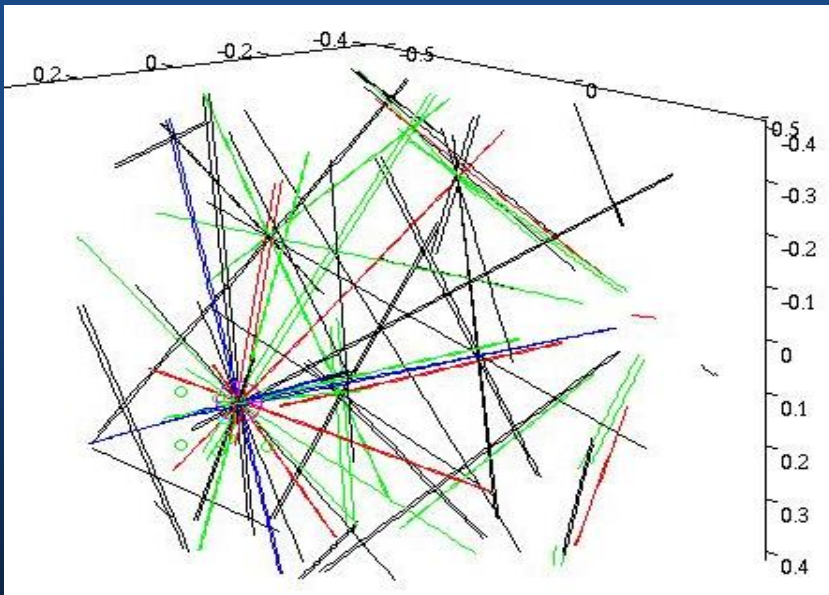


# Indexing

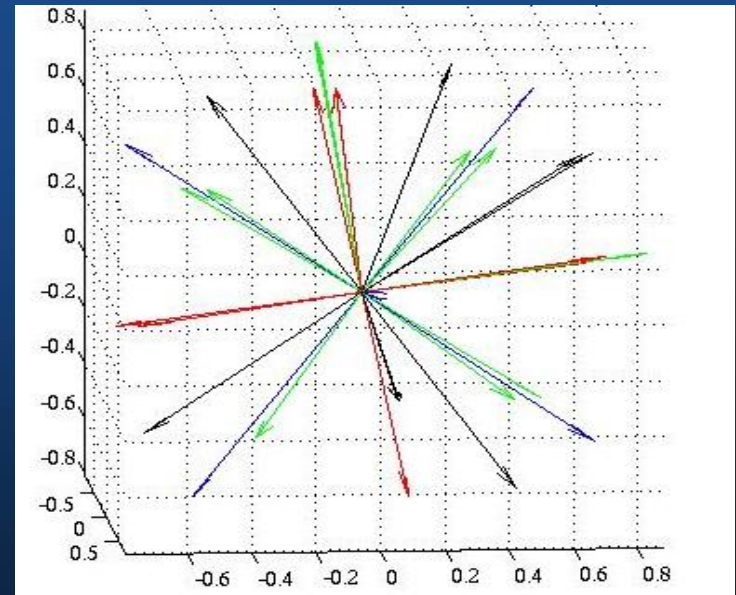
Based on a combination of shape, intensity, spatial and crystallographic constraints



Pairs from a given grain must have a **common intersection point in real space and orientation space**. Interplanar angles must correspond to those allowed by the spacegroup of the material.



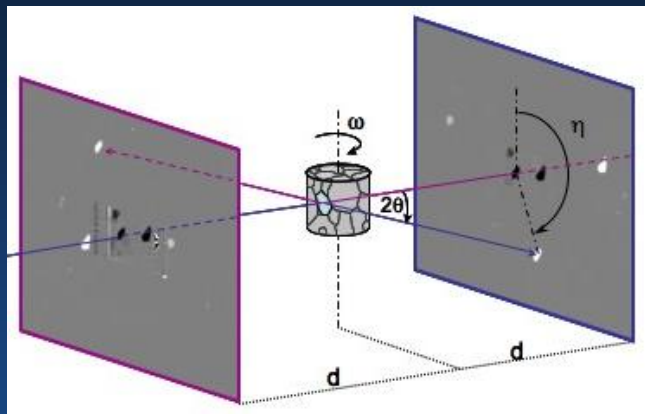
Rodrigues' space → orientation



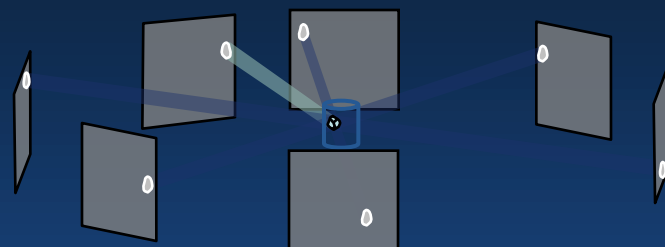
Scattering vectors show symmetry



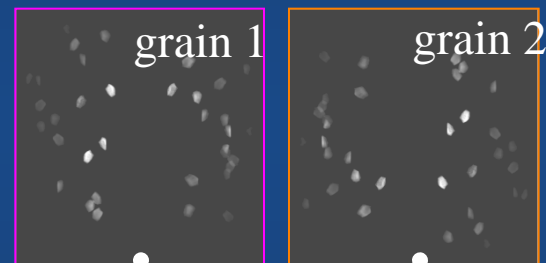
## Pair Matching



## Indexing

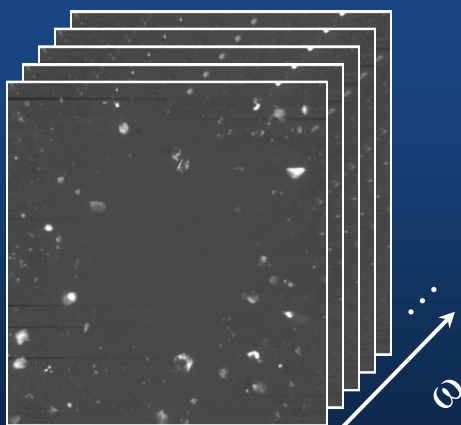


## Reconstruction



## Segmentation

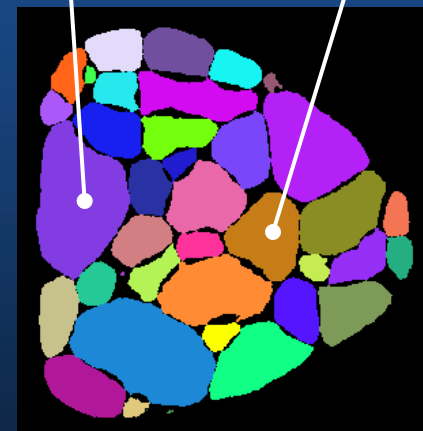
## Acquisition



principal steps  
of DCT data  
analysis  
(~ 1 day / scan)

Raw data (7200 images)

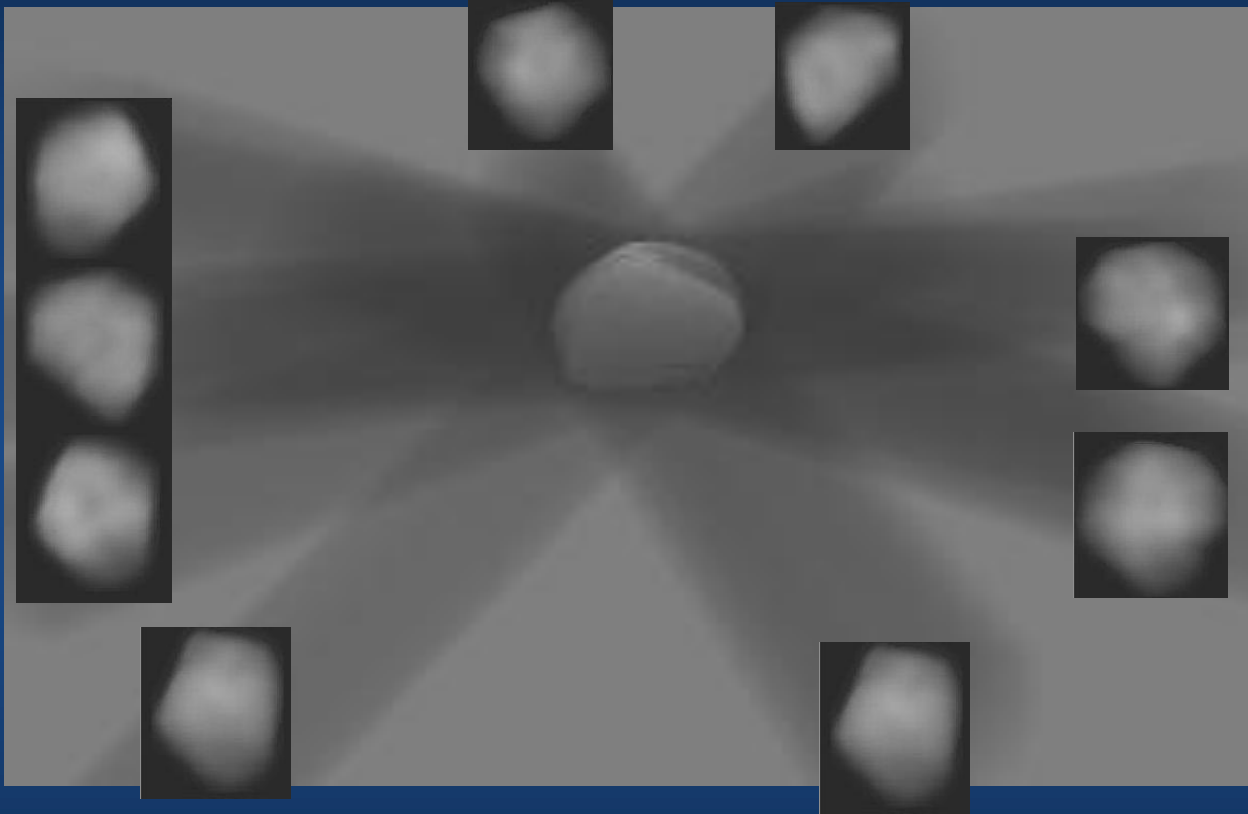
~ 100.000 spots



ART reconstruction

1000 grains

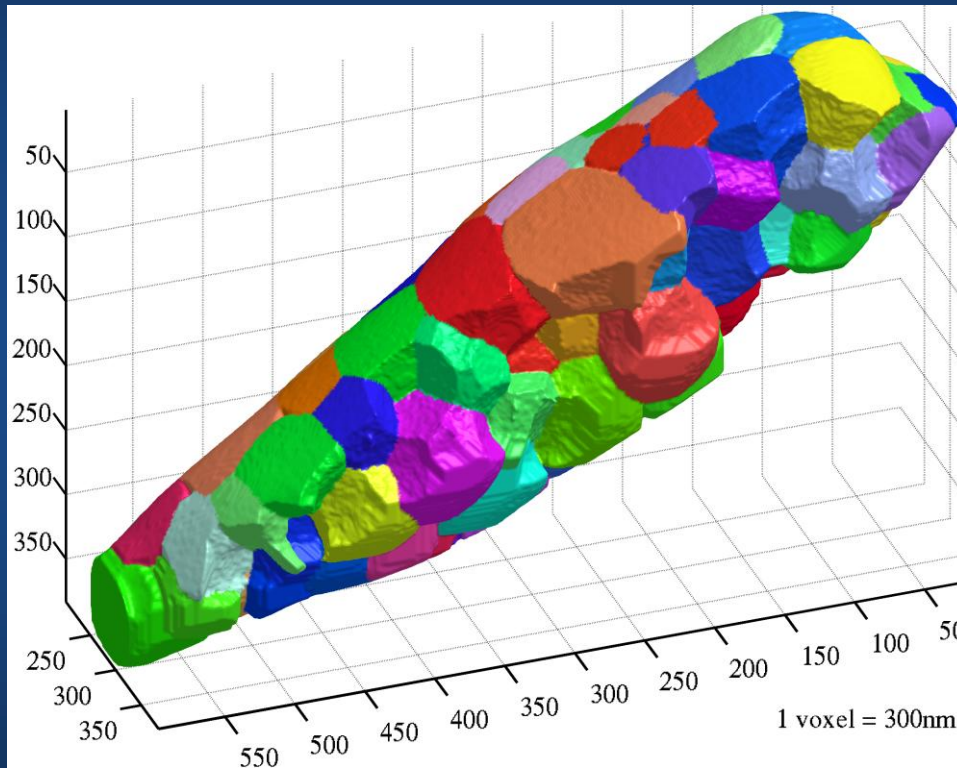
# 3D grain reconstruction from 2D projection images



3D SIRT algorithm Astra tomography library, Vision Lab, Belgium

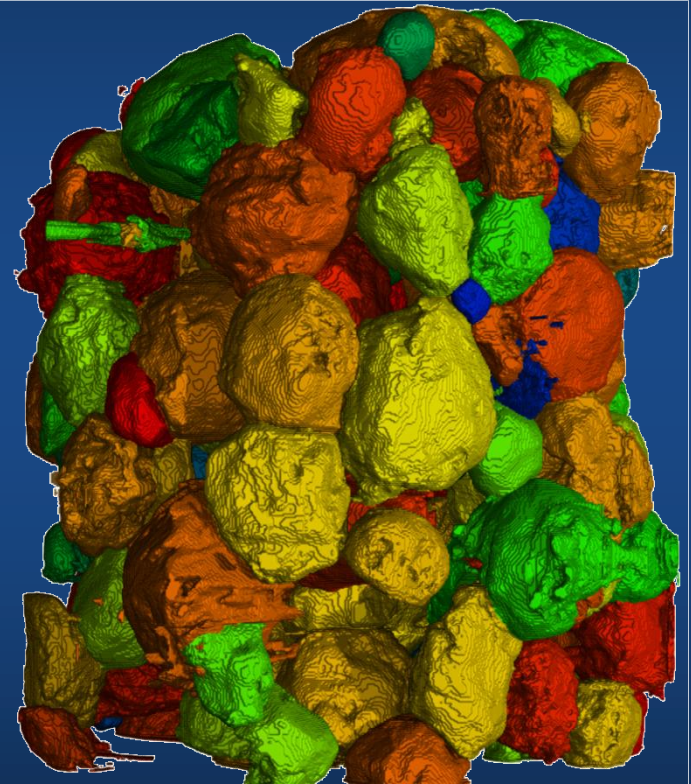
# Spatial resolution & density : from $\text{UO}_2$ to $\text{H}_2\text{O}$

H. Palancher et al, CEA



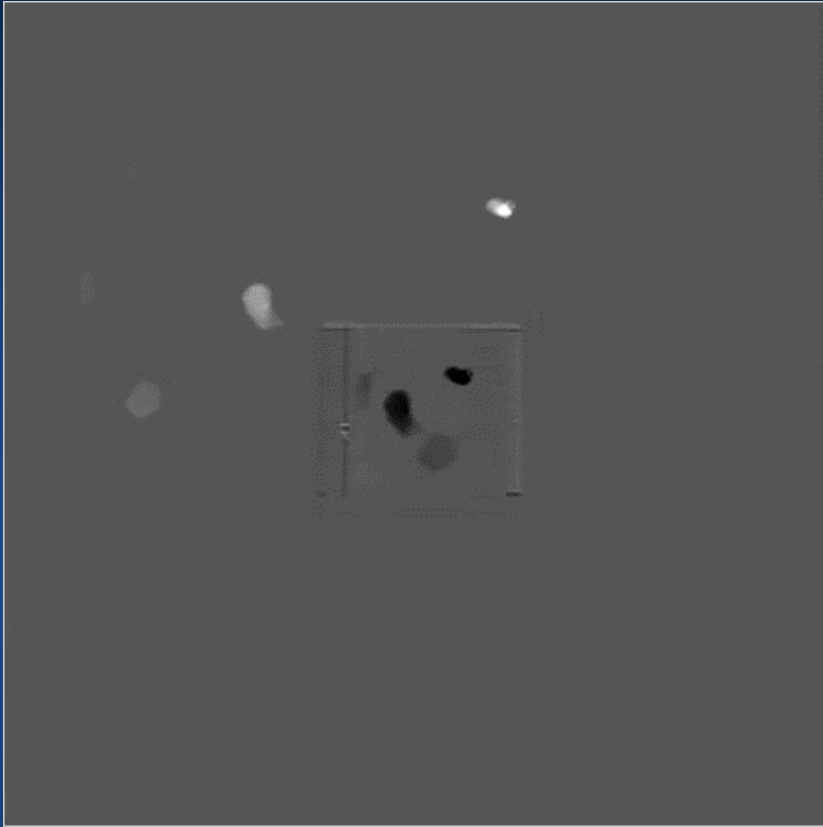
Voxel size:  $0.3 \mu\text{m}$   
Average grain size:  $14 \mu\text{m}$   
Acquisition time: 3 h (ID11)

J. Meyssonnier et al, LGGE



Voxel size:  $30 \mu\text{m}$   
Average grain size: 1 mm  
Acquisition time: 0.5 h (ID19)

# What about less perfect / plastically deformed materials?



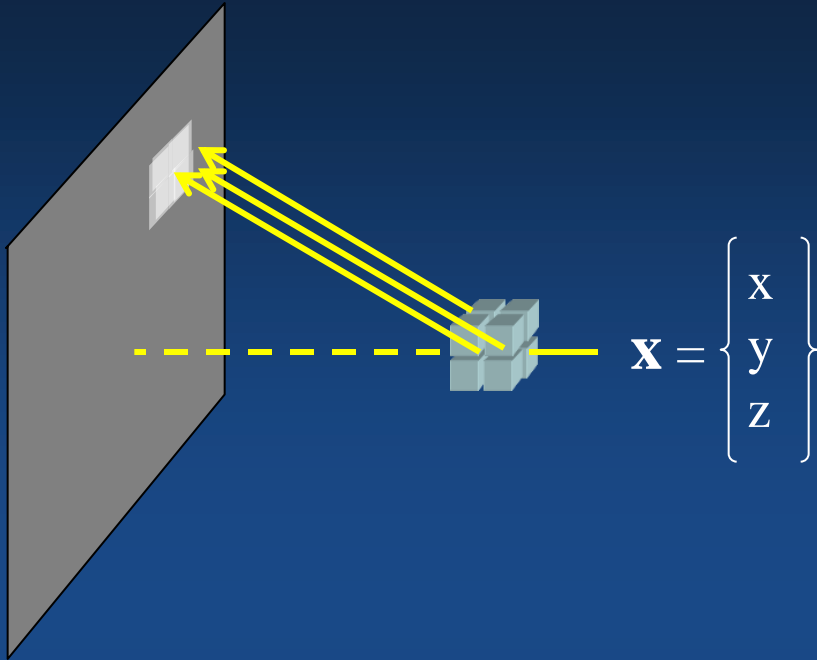
Ti alloy 55531  
Rotation increment  $0.1^\circ$



Al alloy 2198 T8  
Rotation Increment  $1^\circ$

- Problem**
- spots no longer correspond to parallel projections
  - increasing probability of spot overlap
  - development of orientation 'distributions' and subgrain structures

# 3D reconstruction in undeformed material



Same projection angle for all voxels

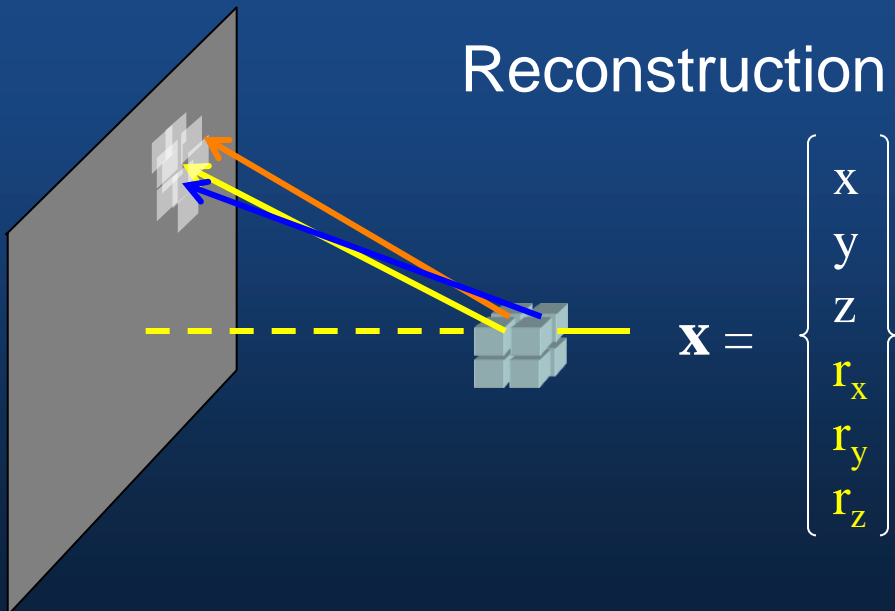
Simple (line) backprojection geometry

Can be handled as 3D (oblique angle)

ART problem:  $\mathbf{A} \mathbf{x} = \mathbf{b}$

$(\mathbf{x} \in \mathbb{R}^3)$  : scalar  $\sim$  “scattering power”

# Reconstruction in deformed materials...



Describe local orientation (voxel)

- Vector field  $(\mathbf{r}_x, \mathbf{r}_y, \mathbf{r}_z)$

**Problem:**  $\mathbf{A}(\mathbf{x}) \mathbf{x} = \mathbf{b}$  : non-linear

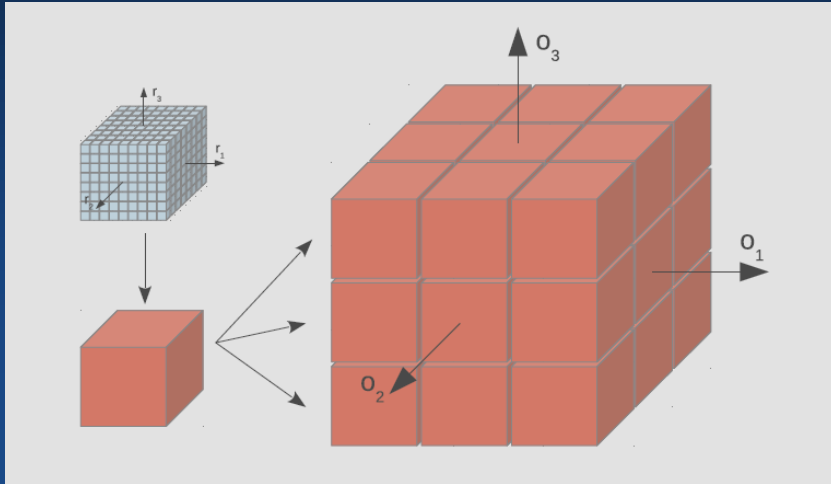
- discretized, 3D orientation distribution

$(\mathbf{x} \in \mathbb{R}^6 = \mathbb{R}^3 \otimes \mathbb{O}^3)$



# Reconstruction in a 6D position and orientation space

PhD thesis of Nicola Vigano (INSA Lyon); Vigano et al., J. Appl. Cryst, **47** (2014)



Discrete representation of the 6D reconstruction space as a collection of 3D real space volumes

Assumptions: kinematic scattering  
neglect absorption, extinction,...

Prior (TV min): constant scattering power  
per real space voxel

$$\underline{A}\underline{x} = A_1\underline{x}_1 + A_2\underline{x}_2 + \dots + A_N\underline{x}_N = \sum_i^N A_i\underline{x}_i = \underline{b}$$

We have increased the number of unknowns by a factor of  $\sim 1000$  (!)

The problem is heavily underdetermined

Need **prior** to select physical meaningful solution



$$\underline{x}^* = \arg \min_{\underline{x}} \{ \|\underline{A}\underline{x} - \underline{b}\|_2^2 + \lambda \text{TV}(\underline{S}\underline{x}) \}$$

subject to :  $\underline{x} \geq \underline{0}$

TV : total variation operator in real space

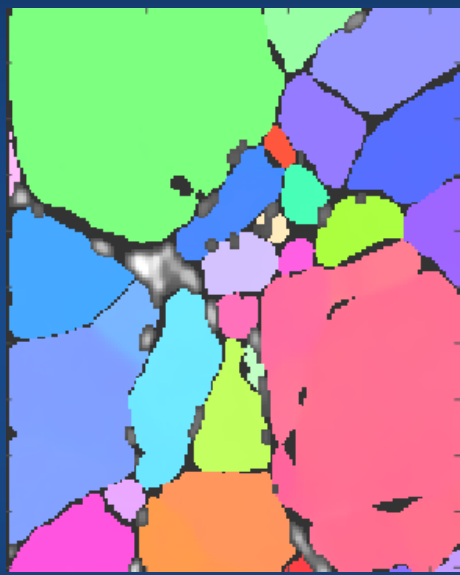
S : Sum over orientation space

# Validation of the 6D reconstruction framework against EBSD

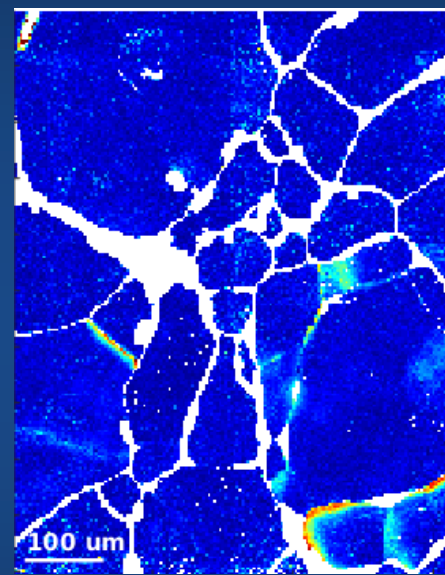
Material : NaCl sample containig fine disperion of Cu particles



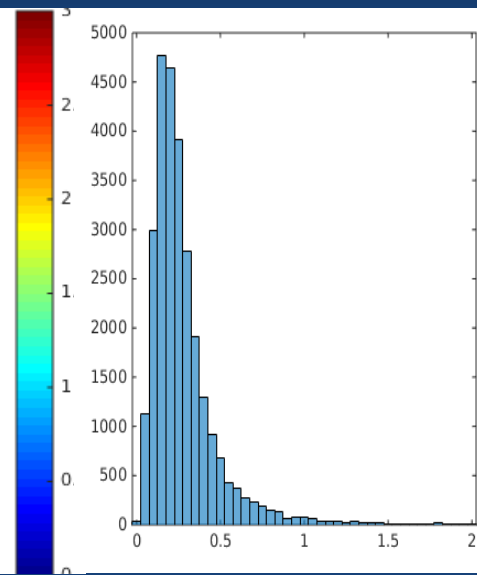
EBSD



6D-DCT  
(extended algorithm)



relative misorientation



N. Vigano et al., Scientific Reports, 6 (2016)

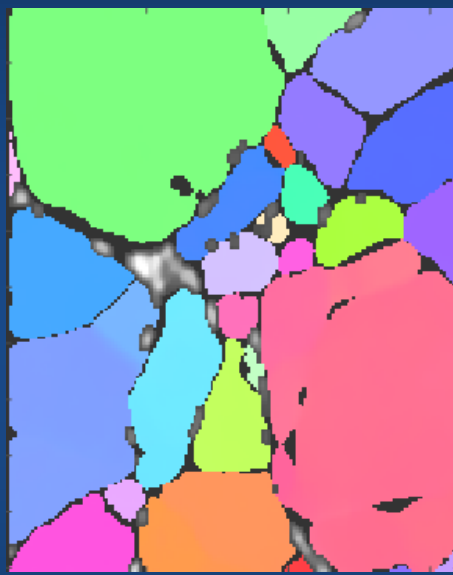
N. Vigano et al., J. Appl. Cryst., 47 (2014)

# Validation of the 6D reconstruction framework against EBSD

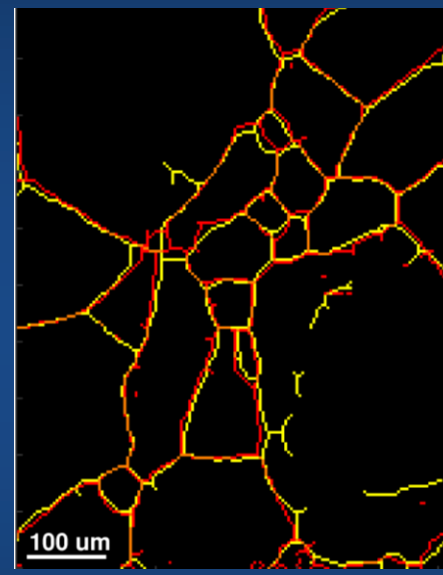
Material : NaCl sample containig fine disperion of Cu particles



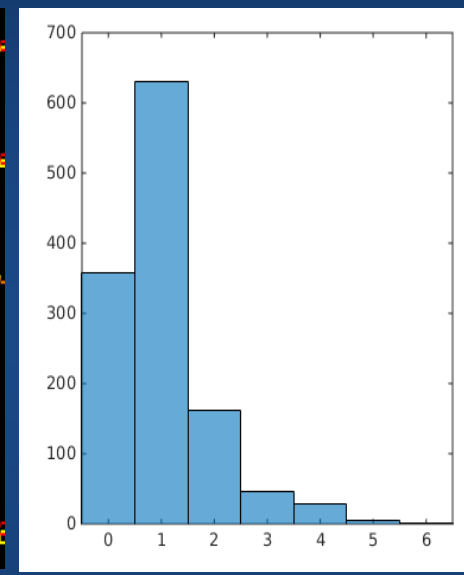
EBSD



6D-DCT  
(extended algorithm)



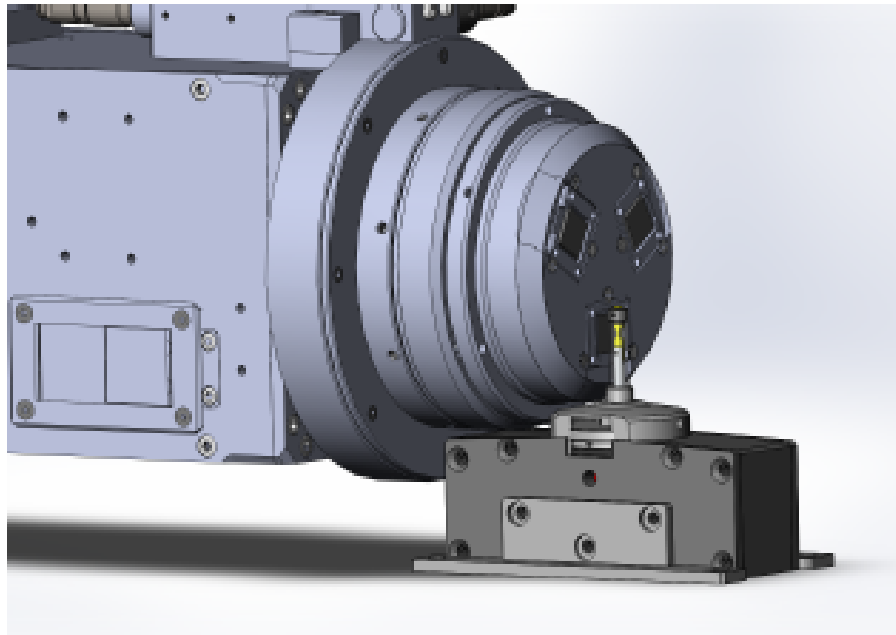
distance from grain boundary (pixel)



N. Vigano et al., Scientific Reports, 6 (2016)

N. Vigano et al., J. Appl. Cryst., 47 (2014)

# Nanox : an in-situ stress rig dedicated to synchrotron radiation imaging



(Guéninchault et al., 2016)

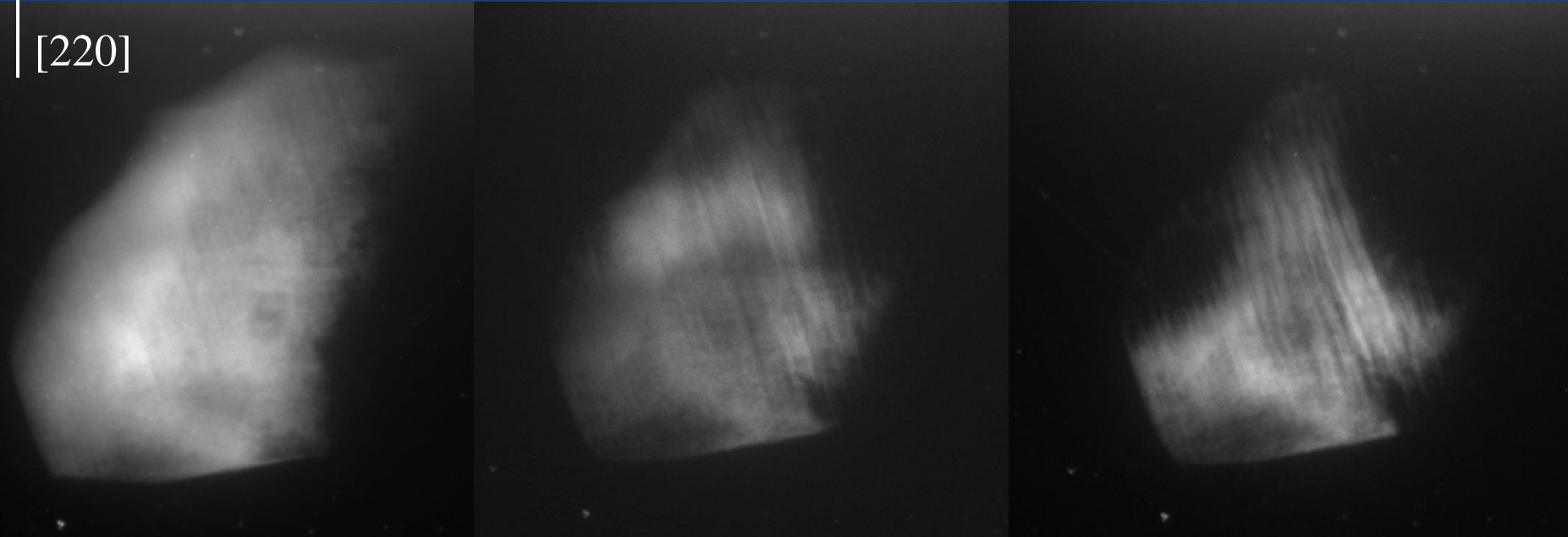
## Characteristics :

- up to 650 N and 150  $\mu$  m displacement
- tensile and fatigue experiment up to 50 Hz
- allow 360° rotation for full visibility during tomographic imaging
- load precision and repeatability  $\sim$  1 N
- high resolution imaging detector may approach the rotation center as close as 3 mm
- designed to fit into ID11 4 circles diffractometer

# Evolution of topographic contrast during tensile loading

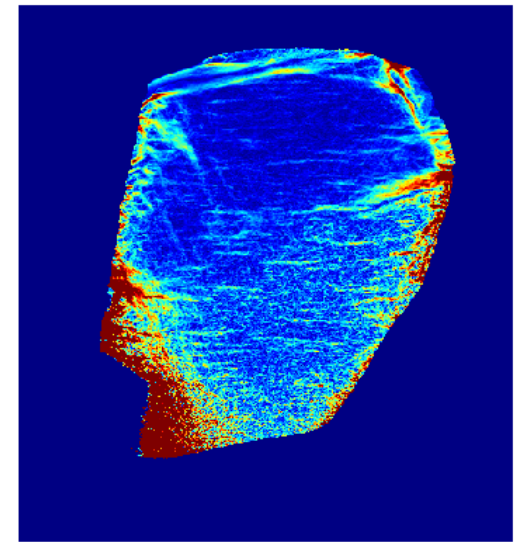
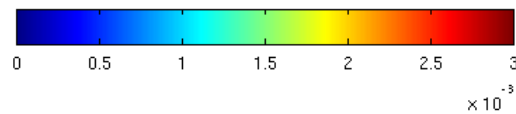
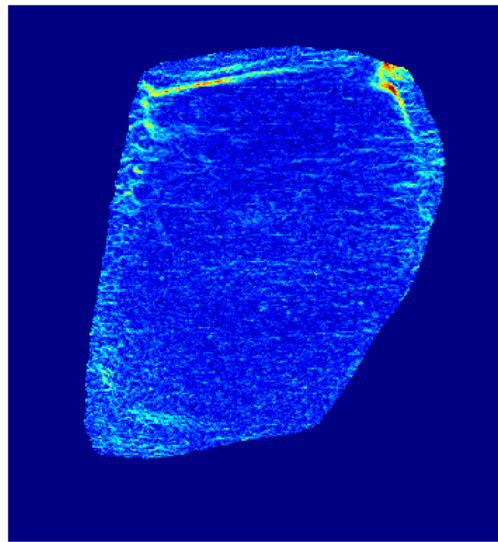
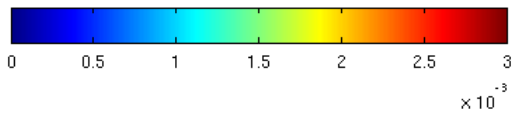
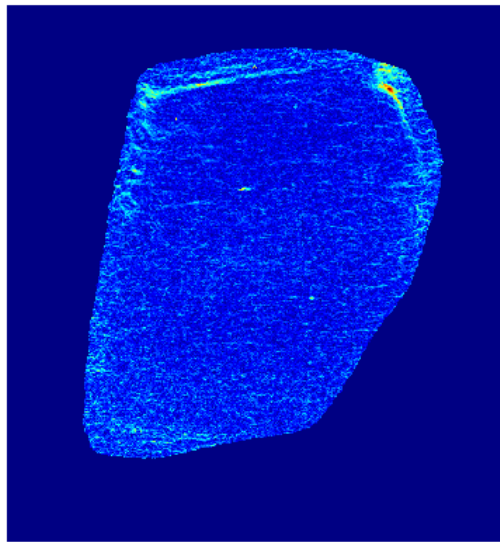
Projection topographs revealing the presence and multiplication of slip bands

↑  
[220]

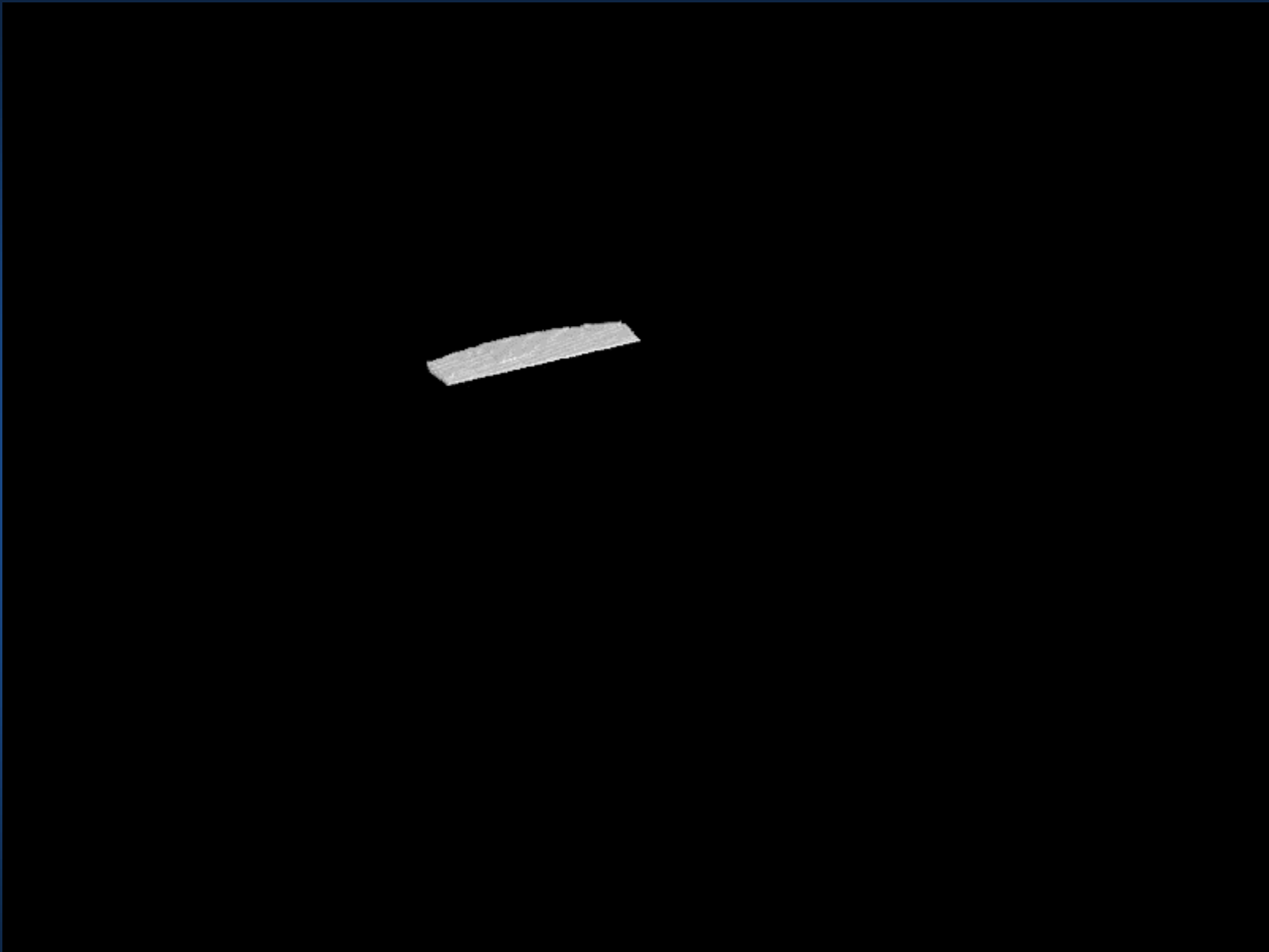


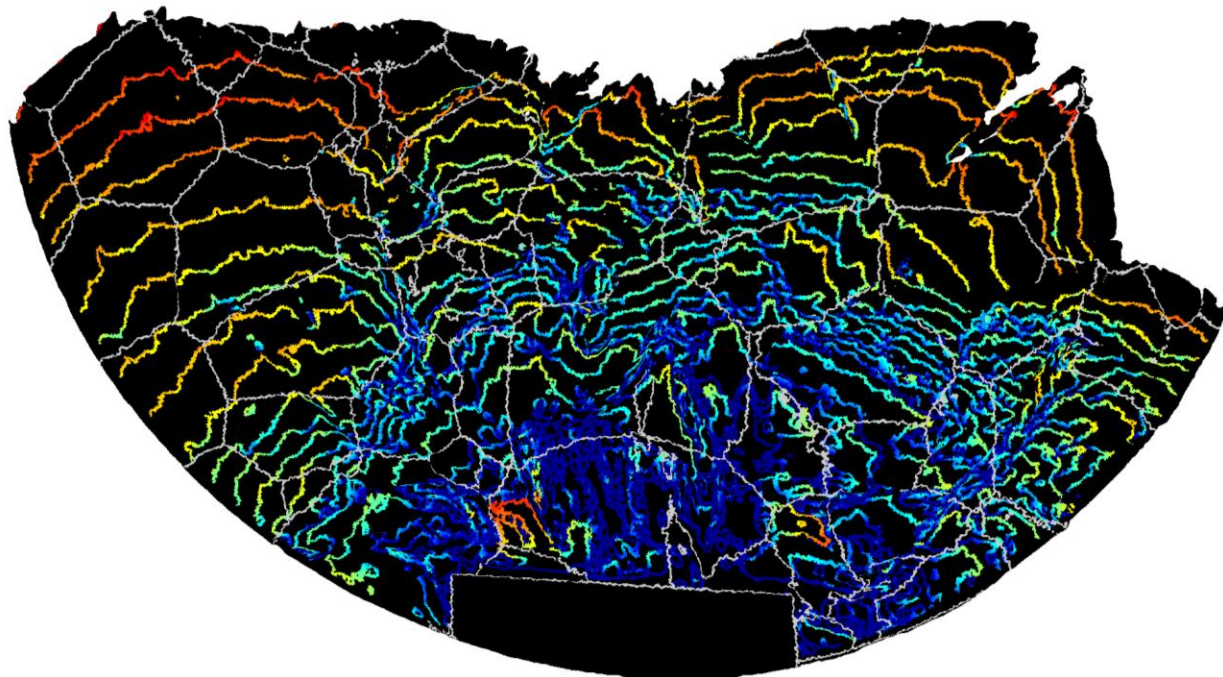


# Topographic contrast from slip bands



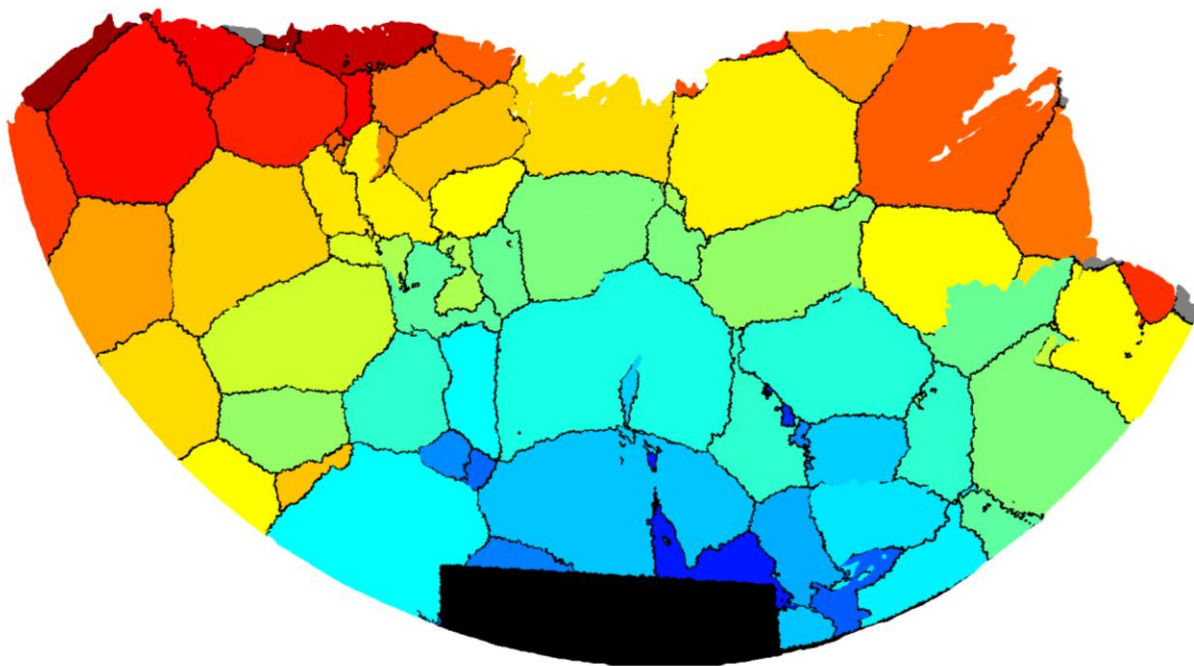
Tomographic reconstruction -





42  
27  
17  
10  
7  
4  
3  
growth rate  $da/dN$  (nm/cycle)

*Local crack  
growth rate  
 $da/dN$*



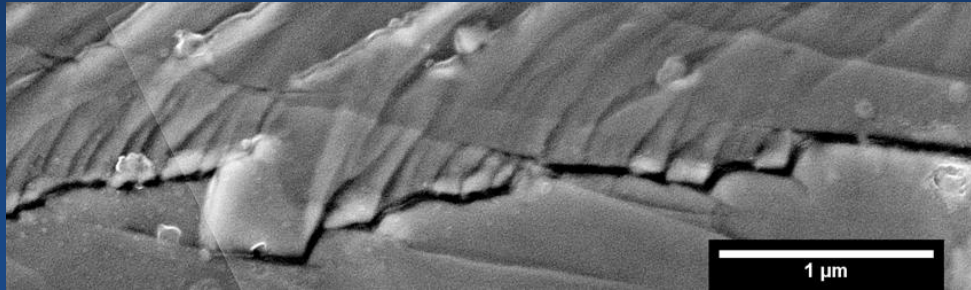
36  
25  
17  
12  
8  
6  
4  
average growth rate  $da/dN$  per grain (nm/cycle)

*Average crack  
growth rate per  
grain*



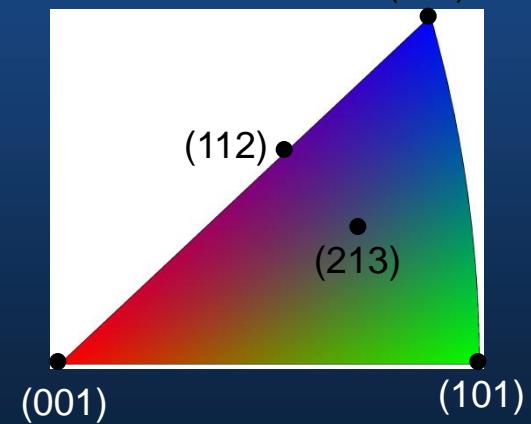
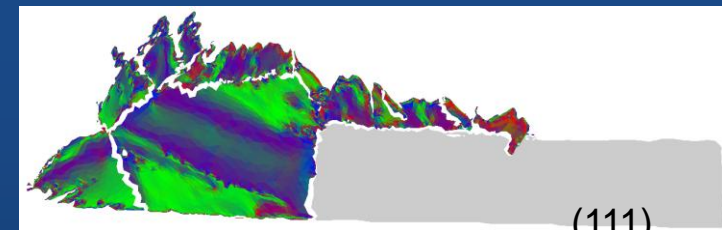
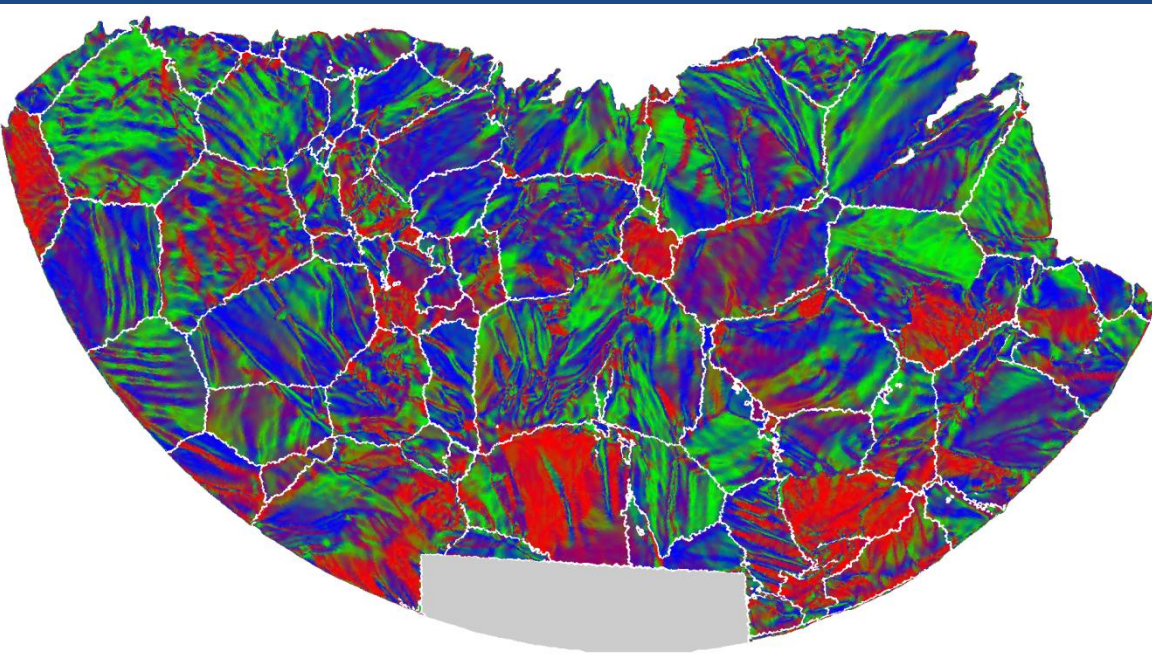
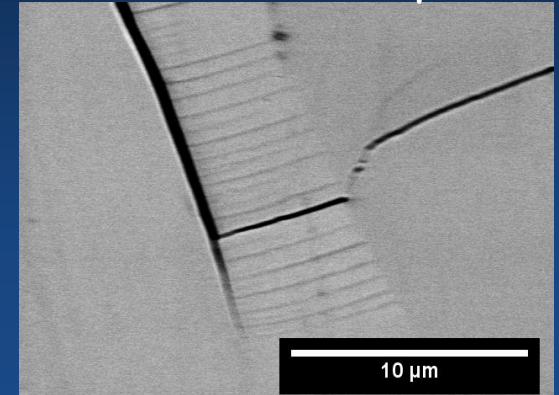
# High spatial resolution is crucial for interpretation

Ti alloy 21S: facets not resolved in  $\mu$ -CT



FEG - SEM

Ti alloy 55531: facets well resolved in  $\mu$ -CT



# Conclusions

- Motivation: development of characterization techniques which provide insight on deformation and damage mechanisms in polycrystalline materials
- Different approaches established so far ( $\mu$ -Laue, 3DXRD, DCT, ...)  
choice is problem dependent (resolution / speed / access to local orientations)
- X-ray diffraction contrast tomography:
  - *combination of imaging and diffraction mode*
- Analysis of fatigue crack propagation mechanisms in bulk of polycrystals
  - crystallographic propagation of stage I fatigue cracks
- Extensions of the methodology are under investigation with goal to
  - improve spatial resolution
  - access local orientation & strain inside grains

Valuable input for comparison with numerical simulations based on real microstructure (crystal plasticity, grain growth, crack propagation, ...)



# Acknowledgements

## Members of the graintracking team:

Michael Herbig (PhD, MATEIS)

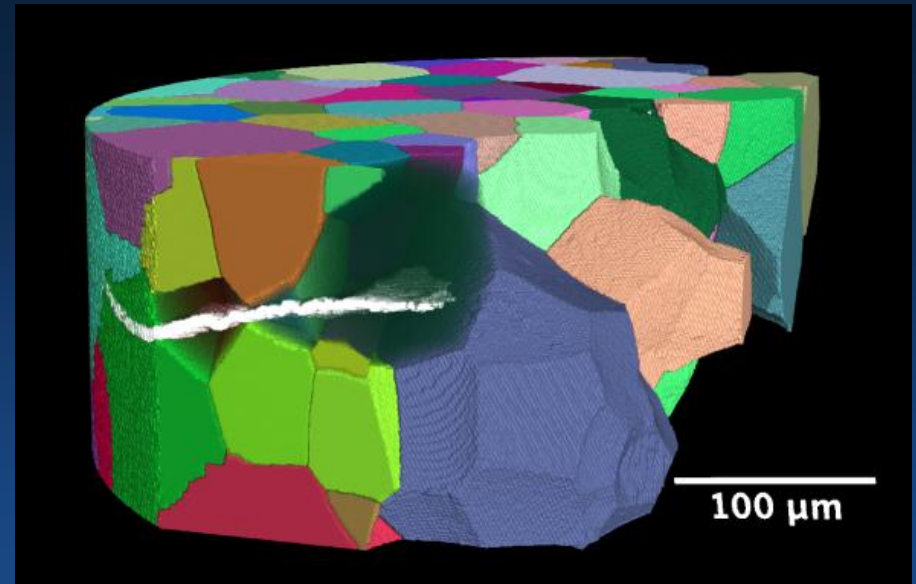
Peter Reischig (PhD, MATEIS)

Andrew King (ESRF)

Nicola Vigano (PhD, MATEIS)

Laura Nervo (PhD, ESRF)

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